1. IDENTIFICATION

Product identifier
Product Name

Other means of identification
Product Code
Synonyms

Recommended use of the chemical and restrictions on use
Recommended Use
Uses advised against

Details of the supplier of the safety data sheet
Supplier Address
Manufacturer Address

Company Phone Number
24 Hour Emergency Phone Number

2. HAZARDS IDENTIFICATION

Classification
OSHA Regulatory Status
This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.122)

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Label elements

Emergency Overview
The product contains no substances which at their given concentration, are considered to be hazardous to health

Appearance Red Liquid
Physical state Liquid
Odor Odorless

Hazards not otherwise classified (HNOC)

Other Information

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms CF-413, CF-413HP, CF-415, CF-417.
### Chemical Name | CAS No. | Weight-% | Trade Secret
---|---|---|---
Red Iron Oxide | 1309-37-1 | 50-75 | *
Proprietary Dispersant | Proprietary | 1-5 | *

*The exact percentage (concentration) of composition has been withheld as a trade secret.

## 4. FIRST AID MEASURES

### Description of first aid measures

#### General advice
In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

#### Eye contact
Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. (Get medical attention immediately if irritation persists.).

#### Skin Contact
Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. In the case of skin irritation or allergic reactions see a physician.

#### Inhalation
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.

#### Ingestion
Clean mouth with water. Remove from exposure, lie down. Do not induce vomiting without medical advice. Consult a physician if necessary.

### Most important symptoms and effects, both acute and delayed

#### Symptoms
No information available.

#### Indication of any immediate medical attention and special treatment needed

Note to physicians
Treat symptomatically.

## 5. FIRE-FIGHTING MEASURES

### Suitable extinguishing media
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

### Unsuitable extinguishing media
Caution: Use of water spray when fighting fire may be inefficient.

### Specific hazards arising from the chemical
No information available.

#### Explosion data
- Sensitivity to Mechanical Impact: None.
- Sensitivity to Static Discharge: None.

### Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

## 6. ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

#### Personal precautions
Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Avoid creating dust. Evacuate personnel to safe areas.
Environmental precautions

See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment
Vacuum or sweep up material and place in a designated labeled waste container. Prevent further leakage or spillage if safe to do so. Prevent dust cloud.

Methods for cleaning up
With clean shovel place material into clean, dry container and cover loosely; move containers from spill area. Take up with sand, earth or other non-combustible absorbent material. Use personal protective equipment as required.

Prevention of secondary hazards
Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling
Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions
Keep from freezing. Keep cool. Protect from sunlight. Store at temperatures not exceeding 80 °C/176 °F.

Incompatible materials
Strong oxidizing agents. Strong acids.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines
This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies. The TWA limits are set for Iron or Iron Oxide fumes. The Iron Oxide pigments do not contain any Iron or Iron Oxide fumes.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Red Iron Oxide 1309-37-1</td>
<td>TWA: 5 mg/m³ respirable fraction</td>
<td>TWA: 10 mg/m³ fume</td>
<td>IDLH: 2500 mg/m³ Fe dust and fume</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA: 15 mg/m³ total dust</td>
<td>TWA: 5 mg/m³ respirable fraction</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(vacated) TWA: 10 mg/m³ fume</td>
<td>(vacated) TWA: 5 mg/m³ respirable</td>
</tr>
<tr>
<td></td>
<td></td>
<td>and total dust Iron oxide</td>
<td>fraction regulated under Rouge</td>
</tr>
<tr>
<td></td>
<td></td>
<td>and fume</td>
<td></td>
</tr>
</tbody>
</table>

Appropriate engineering controls

Engineering Controls
Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection
Avoid contact with eyes. Wear safety glasses with side shields (or goggles).

Skin and body protection
Wear protective gloves and protective clothing. Protective shoes or boots.

Respiratory protection
In case of inadequate ventilation wear respiratory protection.

General Hygiene Considerations
Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended. Wash face, hands and any exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product.
9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Red Liquid</td>
<td>Odor Odorless</td>
</tr>
<tr>
<td>Color</td>
<td>Red</td>
<td>Odor threshold Not applicable</td>
</tr>
<tr>
<td>pH</td>
<td>8.0 - 10.0</td>
<td></td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flash point</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability Limit in Air</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper flammability limit:</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Lower flammability limit:</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Vapor density</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>4.0 - 5.0</td>
<td></td>
</tr>
<tr>
<td>Water solubility</td>
<td>Insoluble</td>
<td></td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Kinematic viscosity</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Dynamic viscosity</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Softening point</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Molecular weight</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>VOC Content (%)</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Density</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Bulk density</td>
<td>No information available</td>
<td></td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Reactivity
No data available

Chemical stability
Stable under normal conditions.

Possibility of Hazardous Reactions
None under normal processing.

Hazardous polymerization
None under normal processing.

Conditions to avoid
Extremes of temperature and direct sunlight.

Incompatible materials
Strong oxidizing agents. Strong acids.

Hazardous Decomposition Products
None known based on information supplied.
11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information
Product does not present an acute toxicity hazard based on known or supplied information

Inhalation
May cause irritation of respiratory tract.

Eye contact
May cause mechanical irritation (abrasion).

Skin Contact
May cause mechanical irritation (abrasion).

Ingestion
No known effect based on information supplied.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Red Iron Oxide 1309-37-1</td>
<td>&gt; 10000 mg/kg (Rat)</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Information on toxicological effects

Symptoms
No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization
No information available.

Germ cell mutagenicity
No information available.

Carcinogenicity
No information available.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH</th>
<th>IARC</th>
<th>NTP</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Red Iron Oxide 1309-37-1</td>
<td>-</td>
<td>Group 3</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Reproductive toxicity
No information available.

STOT - single exposure
No information available.

STOT - repeated exposure
No information available.

Aspiration hazard
No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document. ATEmix (oral) 60060 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

Persistence and degradability
No information available.

Bioaccumulation
No information available.

Other adverse effects
No known significant effects or critical hazards.
13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes
This material, as supplied, is not a hazardous waste according to state and federal regulations (40 CFR 261). Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging
Do not reuse container.

14. TRANSPORT INFORMATION

DOT
Not regulated

TDG
Not regulated

MEX
Not regulated

ICAO (air)
Not regulated

IATA
Not regulated

IMDG
Not regulated

RID
Not regulated

ADR
Not regulated

ADN
Not regulated
15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Inventory</th>
<th>Compliance</th>
</tr>
</thead>
<tbody>
<tr>
<td>TSCA</td>
<td>Complies</td>
</tr>
<tr>
<td>DSL/NDSL</td>
<td>Complies</td>
</tr>
<tr>
<td>EINECS/ELINCS</td>
<td>Complies</td>
</tr>
<tr>
<td>ENCS</td>
<td>Does not comply</td>
</tr>
<tr>
<td>IECS</td>
<td>Complies</td>
</tr>
<tr>
<td>KECL</td>
<td>Complies</td>
</tr>
<tr>
<td>PICCS</td>
<td>Complies</td>
</tr>
<tr>
<td>AICS</td>
<td>Complies</td>
</tr>
</tbody>
</table>

Legend:
- **TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- **DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
- **EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- **ENCS** - Japan Existing and New Chemical Substances
- **IECS** - China Inventory of Existing Chemical Substances
- **KECL** - Korean Existing and Evaluated Chemical Substances
- **PICCS** - Philippines Inventory of Chemicals and Chemical Substances
- **AICS** - Australian Inventory of Chemical Substances

US Federal Regulations

**SARA 313**
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA 311/312 Hazard Categories**

<table>
<thead>
<tr>
<th>Hazard Category</th>
<th>Compliance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute health hazard</td>
<td>No</td>
</tr>
<tr>
<td>Chronic Health Hazard</td>
<td>No</td>
</tr>
<tr>
<td>Fire hazard</td>
<td>No</td>
</tr>
<tr>
<td>Sudden release of pressure hazard</td>
<td>No</td>
</tr>
<tr>
<td>Reactive Hazard</td>
<td>No</td>
</tr>
</tbody>
</table>

**CWA (Clean Water Act)**
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

**California Proposition 65**
This product does not contain any Proposition 65 chemicals.

**U.S. State Right-to-Know Regulations**

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>Red Iron Oxide</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>1309-37-1</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet