Safety Data Sheet
MasterEmaco N 425 also GEL PATCH

1. Identification

Product identifier used on the label

MasterEmaco N 425 also GEL PATCH

Recommended use of the chemical and restriction on use
Recommended use*: for industrial and professional users

* The “Recommended use” identified for this product is provided solely to comply with a Federal requirement and is not part of the seller’s published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller’s sales agreement.

Details of the supplier of the safety data sheet

Company:
BASF CORPORATION
100 Park Avenue
Florham Park, NJ 07932, USA

Telephone: +1 973 245-6000

Emergency telephone number

CHEMTREC: 1-800-424-9300
BASF HOTLINE: 1-800-832-HELP (4357)

Other means of identification
Chemical family: No applicable information available.

2. Hazards Identification


Classification of the product

<table>
<thead>
<tr>
<th>Hazard Class</th>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin Corr./Irrit.</td>
<td>2</td>
<td>Skin corrosion/irritation</td>
</tr>
<tr>
<td>Eye Dam./Irrit.</td>
<td>1</td>
<td>Serious eye damage/eye irritation</td>
</tr>
<tr>
<td>STOT SE</td>
<td>3</td>
<td>Specific target organ toxicity — single exposure</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(irritating to respiratory system)</td>
</tr>
<tr>
<td>STOT RE</td>
<td>1</td>
<td>Specific target organ toxicity — repeated exposure</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(by inhalation)</td>
</tr>
</tbody>
</table>

Label elements
Safety Data Sheet
MasterEmaco N 425 also GEL PATCH

Revision date: 2015/04/15
Page: 2/12
Version: 4.0

Pictogram:

Signal Word:
Danger

Hazard Statement:
H318 Causes serious eye damage.
H315 Causes skin irritation.
H335 May cause respiratory irritation.
H372 Causes damage to organs (Lung) through prolonged or repeated exposure (inhalation).

Precautionary Statements (Prevention):
P280 Wear protective gloves and eye/face protection.
P271 Use only outdoors or in a well-ventilated area.
P260 Do not breathe dust/gas/mist/vapours.
P270 Do not eat, drink or smoke when using this product.
P264 Wash with plenty of water and soap thoroughly after handling.

Precautionary Statements (Response):
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/physician.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P303 + P352 IF ON SKIN (or hair): Wash with plenty of soap and water.
P362 + P364 Take off contaminated clothing and wash before reuse.

Precautionary Statements (Storage):
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Precautionary Statements (Disposal):
P501 Dispose of contents/container to hazardous or special waste collection point.

Hazards not otherwise classified

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.

3. Composition / Information on Ingredients


<table>
<thead>
<tr>
<th>CAS Number</th>
<th>Content (W/W)</th>
<th>Chemical name</th>
</tr>
</thead>
<tbody>
<tr>
<td>14808-60-7</td>
<td>&gt;= 25.0 - &lt; 75.0 %</td>
<td>crystalline silica</td>
</tr>
<tr>
<td>65997-15-1</td>
<td>&gt;= 20.0 - &lt; 50.0 %</td>
<td>Cement, portland, chemicals</td>
</tr>
<tr>
<td>65997-16-2</td>
<td>&gt;= 3.0 - &lt; 10.0 %</td>
<td>Cement, alumina, chemicals</td>
</tr>
<tr>
<td>13397-24-5</td>
<td>&gt;= 0.3 - &lt; 5.0 %</td>
<td>Gypsum (CaSO4).2H2O</td>
</tr>
<tr>
<td>65997-17-3</td>
<td>&gt;= 3.0 - &lt; 5.0 %</td>
<td>Glass, oxide, chemicals</td>
</tr>
<tr>
<td>69012-64-2</td>
<td>&gt;= 1.0 - &lt; 5.0 %</td>
<td>Fumes, silica</td>
</tr>
<tr>
<td>1302-93-8</td>
<td>&gt;= 0.3 - &lt; 3.0 %</td>
<td>Mullite (Al6O5(SiO4)2)</td>
</tr>
</tbody>
</table>
4. First-Aid Measures

Description of first aid measures

**General advice:**
First aid personnel should pay attention to their own safety. Remove contaminated clothing.

**If inhaled:**
After inhalation of dust. Keep patient calm, remove to fresh air. If difficulties occur: Obtain medical attention.

**If on skin:**
After contact with skin, wash immediately with plenty of water and soap. Under no circumstances should organic solvent be used. If irritation develops, seek medical attention.

**If in eyes:**
Wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.

**If swallowed:**
Rinse mouth immediately and then drink plenty of water, seek medical attention. Do not induce vomiting unless told to by a poison control center or doctor.

**Most important symptoms and effects, both acute and delayed**

Symptoms: The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11.
Hazards: No applicable information available.

**Indication of any immediate medical attention and special treatment needed**

**Note to physician**

**Treatment:**
Treat according to symptoms (decontamination, vital functions), no known specific antidote.

5. Fire-Fighting Measures

**Extinguishing media**

Suitable extinguishing media:
foam, water spray, dry powder, carbon dioxide

Unsuitable extinguishing media for safety reasons:
water jet

**Additional information:**
Product itself is non-combustible. Only the packaging materials can catch fire. The extinguishing agents normally used are sufficient.
Special hazards arising from the substance or mixture

Hazes during fire-fighting:
carbon monoxide, carbon dioxide, harmful vapours
Evolution of fumes/fog. The substances/groups of substances mentioned can be released in case of fire. Product is not combustible or explosive.

Advice for fire-fighters

Protective equipment for fire-fighting:
Wear self-contained breathing apparatus and chemical-protective clothing.

Further information:
Product itself is non-combustible; fire extinguishing method of surrounding areas must be considered. The degree of risk is governed by the burning substance and the fire conditions. Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Avoid dust formation. Avoid contact with skin and eyes. Use personal protective clothing. Handle in accordance with good building materials hygiene and safety practice.

Environmental precautions
Do not discharge into drains/surface waters/groundwater.

Methods and material for containment and cleaning up
For small amounts: Pick up with suitable appliance and dispose of.
For large amounts: Pick up with suitable appliance and dispose of. Pack in tightly closed containers for disposal.
For residues: Rinse with plenty of water.
Avoid raising dust.

7. Handling and Storage

Precautions for safe handling
Avoid dust formation. The Cement contained in this product reacts alkaline when in contact with water or humidity. This may cause severe irritation of skin or mucous membranes. The humidity of the skin or mucous membranes is enough for this reaction. Prolonged direct contact to the dry product should be avoided therefore. Avoid inhalation of dusts. Avoid skin contact. Pour downwind and allow as little free fall as possible while emptying bags into equipment. Breathing must be protected when large quantities are decanted without local exhaust ventilation.

Protection against fire and explosion:
No special precautions necessary.

Conditions for safe storage, including any incompatibilities
Segregate from metals. Segregate from acids. Segregate from lyes. Segregate from oxidants. Segregate from foods and animal feeds.

Suitable materials for containers: High density polyethylene (HDPE)

Further information on storage conditions: Containers should be stored tightly sealed in a dry place.
### 8. Exposure Controls/Personal Protection

<table>
<thead>
<tr>
<th>Components</th>
<th>OSHA PEL</th>
<th>PEL 5 mg/m³ Respirable fraction</th>
<th>PEL 15 mg/m³ Total dust</th>
<th>TWA value 15 mg/m³ Total dust</th>
<th>TWA value 5 mg/m³ Respirable fraction</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limestone</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Calcium sulphate</td>
<td>OSHA PEL</td>
<td>PEL 5 mg/m³ Respirable fraction</td>
<td>PEL 15 mg/m³ Total dust</td>
<td>TWA value 15 mg/m³ Total dust</td>
<td>TWA value 5 mg/m³ Respirable fraction</td>
</tr>
<tr>
<td>Gypsum (Ca(SO₄).2H₂O)</td>
<td>OSHA PEL</td>
<td>PEL 5 mg/m³ Respirable fraction</td>
<td>PEL 15 mg/m³ Total dust</td>
<td>TWA value 15 mg/m³ Total dust</td>
<td>TWA value 5 mg/m³ Respirable fraction</td>
</tr>
<tr>
<td>Crystalline silica</td>
<td>OSHA PEL</td>
<td>TWA value 2.4 millions of particles per cubic foot of air Respirable</td>
<td>The exposure limit is calculated from the equation, 250/(%SiO₂+5), using a value of 100% SiO₂. Lower percentages of SiO₂ will yield higher exposure limits.</td>
<td>TWA value 0.1 mg/m³ Respirable</td>
<td>The exposure limit is calculated from the equation, 10/(%SiO₂+2), using a value of 100% SiO₂. Lower percentages of SiO₂ will yield higher exposure limits.</td>
</tr>
<tr>
<td>Cement, portland, chemicals</td>
<td>OSHA PEL</td>
<td>PEL 15 mg/m³ Total dust; PEL 5 mg/m³ Respirable fraction</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Glass, oxide, chemicals</td>
<td>ACGIH TLV</td>
<td>TWA value 0.025 mg/m³ Respirable fraction</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>ACGIH TLV</td>
<td>TWA value 5 mg/m³ Inhalable fraction</td>
<td>TWA value 1 fibers/cm³ Fiber</td>
<td>Respirable fibers: length &gt; 5 micrometers; aspect ratio &gt;= 3:1, as determined by the membrane filter method at 400-450X magnification (4-mm objective), using phase-contrast illumination.</td>
<td></td>
</tr>
</tbody>
</table>
Fumes, silica OSHA PEL TWA value 0.8 mg/m³;
The exposure limit is calculated from the equation, 80/(%SiO₂), using a value of 100% SiO₂. Lower percentages of SiO₂ will yield higher exposure limits. TWA value 20 millions of particles per cubic foot of air;

Mullite (Al₆O₅(SiO₄)₂) ACGIH TLV TWA value 1 mg/m³ Respirable fraction;

Advice on system design:
Provide local exhaust ventilation to maintain recommended P.E.L.

Personal protective equipment

Respiratory protection:
Breathing protection if dusts are formed.

Hand protection:
Chemical resistant protective gloves, Manufacturer’s directions for use should be observed because of great diversity of types.

Eye protection:
Tightly fitting safety goggles (chemical goggles).

Body protection:
Body protection must be chosen based on level of activity and exposure.

General safety and hygiene measures:
Avoid contact with the skin, eyes and clothing. Avoid inhalation of dusts. In order to prevent contamination while handling, closed working clothes and working gloves should be used. Handle in accordance with good building materials hygiene and safety practice. When using, do not eat, drink or smoke. Hands and/or face should be washed before breaks and at the end of the shift. At the end of the shift the skin should be cleaned and skin-care agents applied. Gloves must be inspected regularly and prior to each use. Replace if necessary (e.g. pinhole leaks). Contaminated equipment or clothing should be cleaned after each use or disposed of.

9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>powder</td>
</tr>
<tr>
<td>Odour</td>
<td>mild</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>Not determined</td>
</tr>
<tr>
<td>Colour</td>
<td>grey</td>
</tr>
<tr>
<td>pH value</td>
<td>12</td>
</tr>
<tr>
<td>Melting point</td>
<td>Unspecified</td>
</tr>
<tr>
<td>Boiling point</td>
<td>No applicable information available.</td>
</tr>
<tr>
<td>Sublimation point</td>
<td>No applicable information available.</td>
</tr>
<tr>
<td>Flash point</td>
<td>The substance/product is non-combustible.</td>
</tr>
<tr>
<td>Flammability</td>
<td>not determined</td>
</tr>
</tbody>
</table>
10. Stability and Reactivity

Reactivity
No hazardous reactions if stored and handled as prescribed/indicated.

Oxidizing properties:
Based on its structural properties the product is not classified as oxidizing.

Chemical stability
The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions
The product is stable if stored and handled as prescribed/indicated. Strong bases are formed on the addition of water.

Conditions to avoid
Avoid dust formation. Avoid humidity.

Incompatible materials
strong bases, strong acids

Hazardous decomposition products
Decomposition products:
No hazardous decomposition products if stored and handled as prescribed/indicated.

Thermal decomposition:
No decomposition if stored and handled as prescribed/indicated.

11. Toxicological information

Primary routes of exposure

Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

Acute Toxicity/Effects

Acute toxicity
Assessment of acute toxicity: Product may present a nuisance dust hazard. Inhalation of dust may cause respiratory tract irritation, coughing and breathing difficulties.

Oral
No applicable information available.

Inhalation
No applicable information available.

Dermal
No applicable information available.

Assessment other acute effects
Assessment of STOT single:
Causes temporary irritation of the respiratory tract.

The product has not been tested. The statement has been derived from the properties of the individual components.

Irritation / corrosion
Assessment of irritating effects: Skin contact causes irritation. May cause severe damage to the eyes. The product has not been tested. The statement has been derived from the properties of the individual components.

Skin
Result: Irritant.

Information on: Cement, portland, chemicals
Species: rabbit
Result: Irritant.

Eye
Result: Risk of serious damage to eyes.

Information on: Cement, portland, chemicals
Species: rabbit
Result: Severely irritating.
Sensitization
Assessment of sensitization: There is no evidence of a skin-sensitizing potential. The product has not been tested. The statement has been derived from the properties of the individual components. Chromate in this product has been reduced. Sensitization due to chromate within stated shelf-life is unlikely.

Chronic Toxicity/Effects

Repeated dose toxicity
Assessment of repeated dose toxicity: This product contains crystalline silica (quartz). Prolonged or repeated inhalation of respirable crystalline silica may result in silicosis.

Genetic toxicity
Assessment of mutagenicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Carcinogenicity
Assessment of carcinogenicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Information on: crystalline silica
Assessment of carcinogenicity: In long-term studies in rats and mice in which the substance was given by feed, a carcinogenic effect was not observed. In long-term animal studies in which the substance was given by inhalation in high doses, a carcinogenic effect was observed. The substance and its compounds in the form of respirable dusts/aerosols is classified by the German MAK commission as a category 1 carcinogen (substances that cause cancer to humans). A carcinogenic effect cannot safely be ruled out. The inhalation uptake of the alveolar fraction of the fine dust may cause damage to the lungs. The International Agency for Research on Cancer (IARC) has classified this substance as a Group 1 (known) human carcinogen.
NTP listed carcinogen

Reproductive toxicity
Assessment of reproduction toxicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Teratogenicity
Assessment of teratogenicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Other Information
Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses. The product has not been tested. The statements on toxicology have been derived from the properties of the individual components.

Symptoms of Exposure
The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11.

12. Ecological Information

Toxicity
Aquatic toxicity
Assessment of aquatic toxicity:
There is a high probability that the product is not acutely harmful to aquatic organisms. The product gives rise to pH shifts. Based on available Data, the classification criteria are not met.

Persistence and degradability
Assessment biodegradation and elimination (H2O)
Inorganic product which cannot be eliminated from water by biological purification processes. The product is slightly soluble in water. It can be largely eliminated from the water by abiotic processes, e.g. mechanical separation.

Experience shows this product to be inert and non-degradable.

Elimination information
not applicable

Bioaccumulative potential
Assessment bioaccumulation potential
The product will not be readily bioavailable due to its consistency and insolubility in water.

Mobility in soil
Assessment transport between environmental compartments
The substance will not evaporate into the atmosphere from the water surface. Following exposure to soil, adsorption to solid soil particles is probable, therefore contamination of groundwater is not expected.

Additional information
Other ecotoxicological advice:
Do not discharge product into the environment without control. The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

13. Disposal considerations

Waste disposal of substance:
Dispose of in accordance with local authority regulations. Do not discharge into drains/surface waters/groundwater.

Container disposal:
Completely emptied packagings can be given for recycling.

14. Transport Information

Land transport
USDOT
Not classified as a dangerous good under transport regulations

Sea transport
IMDG
Not classified as a dangerous good under transport regulations
15. Regulatory Information

Federal Regulations

Registration status:
Chemical TSCA, US released; restriction on use / listed

This product contains an alkali metal nitrite which is subject to the SNUR at 40 CFR 721.4740 which prohibits the use of this product in metalworking fluids containing amines.
40 CFR 721.4740

EPCRA 311/312 (Hazard categories): Acute; Chronic

<table>
<thead>
<tr>
<th>CERCLA RQ</th>
<th>CAS Number</th>
<th>Chemical name</th>
</tr>
</thead>
<tbody>
<tr>
<td>5000 LBS</td>
<td>108-05-4</td>
<td>vinyl acetate</td>
</tr>
<tr>
<td>1000 LBS</td>
<td>75-07-0</td>
<td>acetaldehyde</td>
</tr>
<tr>
<td>100 LBS</td>
<td>7632-00-0; 79-20-9</td>
<td>sodium nitrite; methyl acetate</td>
</tr>
</tbody>
</table>

State regulations

CA Prop. 65:
WARNING: THIS PRODUCT CONTAINS A CHEMICAL(S) KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER AND BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM.

NFPA Hazard codes:
Health : 3  Fire: 0  Reactivity: 0  Special:

16. Other Information

SDS Prepared by:
BASF NA Product Regulations
SDS Prepared on: 2015/04/15

We support worldwide Responsible Care® initiatives. We value the health and safety of our employees, customers, suppliers and neighbors, and the protection of the environment. Our commitment to Responsible Care is integral to conducting our business and operating our facilities in a safe and environmentally responsible fashion, supporting our customers and suppliers in ensuring the safe and environmentally sound handling of our products, and minimizing the impact of our operations on society and the environment during production, storage, transport, use and disposal of our products.

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END OF DATA SHEET