SECTION 1: IDENTIFICATION

1.1. Product Identifier
Product Form: Mixture
Product Name: RILCO Heavy Duty Motor Oil
Product Grades: 10W-30, 15W-40, 10W, SAE 30, SAE HD 40, SAE HD 50
Product Codes: See section 16
Synonyms: Engine Oil

1.2. Intended Use of the Product
Engine Oil.

1.3. Name, Address, and Telephone of the Responsible Party

RILCO, INC.
1320 1st Street
Rock Island, IL 61201
Phone: 309 788 5631
www.rilcoinc.com

1.4. Emergency Telephone Number
Emergency Number : (800) 424-9300 Chemtrec

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture
Classification (GHS-US)
Not Classified

Full text of H-phrases: see section 16

2.2. Label Elements
GHS-US Labeling
Hazard Pictograms (GHS-US) : None Required

Signal Word (GHS-US) : Not Hazardous
Hazard Statements (GHS-US) : None Required
Precautionary Statements (GHS-US) : P273 - Avoid release to the environment.
                                      P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

2.3. Other Hazards
The mixture consists of substances capable of producing an aspiration hazard. Aspiration may result in chemical pneumonia (fluid in the lungs), severe lung damage, respiratory failure, and even death.

2.4. Unknown Acute Toxicity (GHS-US)
20.73 percent of the mixture consists of ingredient(s) of unknown acute toxicity.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances
Heavy Duty Motor Oil
Safety Data Sheet
According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules And Regulations

3.2. Mixture

<table>
<thead>
<tr>
<th>Name</th>
<th>Product Identifier</th>
<th>% (w/w)</th>
<th>Classification (GHS-US)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum distillates, solvent dewaxed</td>
<td>(CAS No) 64742-65-0</td>
<td>75.75 – 95, 64 - 85</td>
<td>Not Classified</td>
</tr>
<tr>
<td>heavy paraffinic, Distillates, petroleum,</td>
<td>(CAS No) 64742-54-7</td>
<td>0 – 11, 10 - 17</td>
<td>Not Classified</td>
</tr>
<tr>
<td>hydro treated heavy paraffinic</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Paraffin oils*</td>
<td>(CAS No) 8012-95-1</td>
<td>0 - 0.1, 0.1-1, 1 - 5</td>
<td>Not Classified</td>
</tr>
<tr>
<td>Phenol, 4-dodecyl-</td>
<td>(CAS No) 104-43-8</td>
<td>0.1 - 1</td>
<td>Aquatic Chronic 3, H402</td>
</tr>
<tr>
<td>Phosphorodithioic acid, O,O-di-C1-14-alkyl esters,</td>
<td>(CAS No) 68649-42-3</td>
<td>2.7 - 11.75</td>
<td>Aquatic Chronic 3, H402</td>
</tr>
<tr>
<td>Product and/or composition have been withheld</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

*The specific chemical identity and/or exact percentage of composition have been withheld as a trade secret within the meaning of the OSHA Hazard Communication Standard [29 CFR 1910.1200].

*More than one of the ranges of concentration prescribed by Controlled Products Regulations has been used where necessary, due to varying composition.

Full text of H-phrases: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of First Aid Measures
General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).
Inhalation: Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.
Skin Contact: Remove contaminated clothing. Drench affected area with water or soap and water for at least 15 minutes. Wash contaminated clothing before reuse. Obtain medical attention if irritation develops or persists.
Eye Contact: Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
Ingestion: Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

4.2. Most Important Symptoms and Effects Both Acute and Delayed
General: No known significant effects or critical hazards.
Inhalation: Overexposure may be irritating to the respiratory system.
Skin Contact: Repeated or prolonged skin contact may cause irritation.
Eye Contact: Direct contact with the eyes is likely irritating.
Ingestion: Ingestion is likely to be harmful or have adverse effects.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed
If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media
Suitable Extinguishing Media: Use extinguishing media appropriate for surrounding fire.
Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture
Fire Hazard: Not flammable but will support combustion.
Explosion Hazard: Product is not explosive.
Reactivity: Hazardous reactions will not occur under normal conditions.
5.3. **Advice for Firefighters**

**Precautionary Measures Fire:** Exercise caution when fighting any chemical fire. Under fire conditions, hazardous fumes will be present.

**Firefighting Instructions:** Use water spray or fog for cooling exposed containers.

**Protection During Firefighting:** Do not enter fire area without proper protective equipment, including respiratory protection.

**Hazardous Combustion Products:** Under fire conditions, may produce fumes, smoke, oxides of carbon and hydrocarbons.

**Other Information:** Refer to Section 9 for flammability properties.

**Reference to Other Sections**

Refer to section 9 for flammability properties.

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**SECTION 6: ACCIDENTAL RELEASE MEASURES**

6.1. **Personal Precautions, Protective Equipment and Emergency Procedures**

**General Measures:** Avoid all contact with skin, eyes, or clothing. Avoid breathing (vapor, mist, spray).

**6.1.1. For Non-Emergency Personnel**

**Protective Equipment:** Use appropriate personal protection equipment (PPE).

**Emergency Procedures:** Evacuate unnecessary personnel.

**6.1.2. For Emergency Personnel**

**Protective Equipment:** Equip cleanup crew with proper protection.

**Emergency Procedures:** Stop leak if safe to do so. Eliminate ignition sources. Ventilate area.

6.2. **Environmental Precautions**

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. **Methods and Material for Containment and Cleaning Up**

**For Containment:** Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

**Methods for Cleaning Up:** Clean up spills immediately and dispose of waste safely. Spills should be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. **Reference to Other Sections**

See Heading 8. Exposure controls and personal protection. For further information refer to section 13.

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**SECTION 7: HANDLING AND STORAGE**

7.1. **Precautions for Safe Handling**

**Additional Hazards When Processed:** Any proposed use of this product in elevated-temperature processes should be thoroughly evaluated to assure that safe operating conditions are established and maintained. Practice good housekeeping - spillage can be slippery on smooth surface either wet or dry.

**Hygiene Measures:** Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. **Conditions for Safe Storage, Including Any Incompatibilities**

**Technical Measures:** Comply with applicable regulations.

**Storage Conditions:** Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

**Incompatible Materials:** Strong acids, strong bases, strong oxidizers.

7.3. **Specific End Use(s)**

Engine Oil.

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**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

8.1. **Control Parameters**

For substances listed in section 3 that are not listed here, there are no established Exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), OSHA (PEL), Canadian provincial governments, or the Mexican government.
### Paraffin oils (8012-95-1)

<table>
<thead>
<tr>
<th>Source</th>
<th>Description</th>
<th>Limit Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>USA ACGIH</td>
<td>ACGIH TWA (mg/m³)</td>
<td>5 mg/m³ (excluding metal working fluids, highly &amp; severely refined-inhalable fraction)</td>
</tr>
<tr>
<td>USA ACGIH</td>
<td>ACGIH chemical category</td>
<td>Not Classifiable as a Human Carcinogen highly and severely refined, Suspected Human Carcinogen highly and severely refined</td>
</tr>
<tr>
<td>USA OSHA</td>
<td>OSHA PEL (TWA) (mg/m³)</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td>USA NIOSH</td>
<td>NIOSH REL (TWA) (mg/m³)</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td>USA NIOSH</td>
<td>NIOSH REL (STEL) (mg/m³)</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>USA IDLH</td>
<td>US IDLH (mg/m³)</td>
<td>2500 mg/m³</td>
</tr>
<tr>
<td>Alberta</td>
<td>OEL STEL (mg/m³)</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>Alberta</td>
<td>OEL TWA (mg/m³)</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td>British Columbia</td>
<td>OEL TWA (mg/m³)</td>
<td>0.2 mg/m³ (mildly refined)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1 mg/m³ (severely refined)</td>
</tr>
<tr>
<td>Manitoba</td>
<td>OEL TWA (mg/m³)</td>
<td>5 mg/m³ (excluding metal working fluids, highly &amp; severely refined-inhalable fraction)</td>
</tr>
<tr>
<td>New Brunswick</td>
<td>OEL STEL (mg/m³)</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>New Brunswick</td>
<td>OEL TWA (mg/m³)</td>
<td>5 mg/m³ (as sampled by a method that does not collect vapor)</td>
</tr>
<tr>
<td>Newfoundland &amp; Labrador</td>
<td>OEL TWA (mg/m³)</td>
<td>5 mg/m³ (excluding metal working fluids, highly &amp; severely refined-inhalable fraction)</td>
</tr>
<tr>
<td>Nova Scotia</td>
<td>OEL TWA (mg/m³)</td>
<td>5 mg/m³ (excluding metal working fluids, highly &amp; severely refined-inhalable fraction)</td>
</tr>
<tr>
<td>Nunavut</td>
<td>OEL STEL (mg/m³)</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>Nunavut</td>
<td>OEL TWA (mg/m³)</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td>Northwest Territories</td>
<td>OEL STEL (mg/m³)</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>Northwest Territories</td>
<td>OEL TWA (mg/m³)</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td>Ontario</td>
<td>OEL TWA (mg/m³)</td>
<td>5 mg/m³ (pure, highly and severely refined, excluding metal working fluids-inhalable)</td>
</tr>
<tr>
<td>Prince Edward Island</td>
<td>OEL TWA (mg/m³)</td>
<td>5 mg/m³ (excluding metal working fluids, highly &amp; severely refined-inhalable fraction)</td>
</tr>
<tr>
<td>Québec</td>
<td>VECD (mg/m³)</td>
<td>10 mg/m³ (mist)</td>
</tr>
<tr>
<td>Québec</td>
<td>VEMP (mg/m³)</td>
<td>5 mg/m³ (mist)</td>
</tr>
<tr>
<td>Saskatchewan</td>
<td>OEL STEL (mg/m³)</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>Saskatchewan</td>
<td>OEL TWA (mg/m³)</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td>Yukon</td>
<td>OEL STEL (mg/m³)</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>Yukon</td>
<td>OEL TWA (mg/m³)</td>
<td>5 mg/m³</td>
</tr>
</tbody>
</table>

### 8.2. Exposure Controls

**Appropriate Engineering Controls:** Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.

**Personal Protective Equipment:** Protective goggles. Gloves. Insufficient ventilation: wear respiratory protection.

**Materials for Protective Clothing:** Chemically resistant materials and fabrics.

**Hand Protection:** Wear chemically resistant protective gloves.

**Eye Protection:** Chemical goggles or safety glasses.

**Skin and Body Protection:** Wear suitable protective clothing.
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**Respiratory Protection:** Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.

**Environmental Exposure Controls:** Do not allow the product to be released into the environment.

**Consumer Exposure Controls:** Do not eat, drink or smoke during use.

### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

- **Physical State:** Liquid
- **Appearance:** Amber
- **Odor:** Slight Hydrocarbon
- **Odor Threshold:** Not available
- **pH:** Not available
- **Evaporation Rate:** Not available
- **Melting Point:** Not available
- **Boiling Point:** > 280 °C (536 °F)
- **Flash Point:** > 200 °C (COC) (392 °F)
- **Auto-ignition Temperature:** > 320 °C (COC) (608 °F)
- **Decomposition Temperature:** Not available
- **Flammability (solid, gas):** Not available
- **Lower Flammable Limit:** Not available
- **Upper Flammable Limit:** Not available
- **Vapor Pressure:** Not available
- **Relative Vapor Density at 20 °C:** Not available
- **Relative Density:** Not available
- **Specific Gravity:** 0.85
- **Solubility:** Negligible
- **Partition Coefficient: N-Octanol/Water:** Not available
- **Viscosity:** Not available
- **Viscosity, Kinematic:** Not available
- **Explosive Properties:** Product is not explosive
- **Explosion Data – Sensitivity to Mechanical Impact:** Not expected to present an explosion hazard due to mechanical impact
- **Explosion Data – Sensitivity to Static Discharge:** Not expected to present an explosion hazard due to static discharge

### SECTION 10: STABILITY AND REACTIVITY

10.1. **Reactivity:** Hazardous reactions will not occur under normal conditions.

10.2. **Chemical Stability:** Stable under recommended handling and storage conditions (see section 7).

10.3. **Possibility of Hazardous Reactions:** Hazardous polymerization will not occur.

10.4. **Conditions to Avoid:** Direct sunlight, extremely high or low temperatures, heat, hot surfaces, sparks, open flames, incompatible materials, and other ignition sources.

10.5. **Incompatible Materials:** Strong acids, strong bases, strong oxidizers.

10.6. **Hazardous Decomposition Products:** Thermal decomposition generates: carbon oxides (CO, CO₂), Hydrocarbons.

### SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Effects - Product

- **Acute Toxicity:** Not classified
- **LD50 and LC50 Data:** Not available
### 11.2. Information on Toxicological Effects - Ingredient(s)

**LD50 and LC50 Data:**

<table>
<thead>
<tr>
<th>Substance</th>
<th>LD50/Ocular Route</th>
<th>LD50/Inhalation Route</th>
<th>LC50/Ocular Route</th>
<th>LC50/Inhalation Route</th>
</tr>
</thead>
<tbody>
<tr>
<td>Paraffin oils (8012-95-1)</td>
<td>2062 ppm/4h</td>
<td>2,062.00 ppmV/4h</td>
<td>2062 ppm/4h</td>
<td>2,062.00 ppmV/4h</td>
</tr>
<tr>
<td>Heavy paraffinic, Distillates, petroleum, hydrotreated heavy paraffinic (64742-54-7)</td>
<td>2062 ppm/4h</td>
<td>2,062.00 ppmV/4h</td>
<td>2062 ppm/4h</td>
<td>2,062.00 ppmV/4h</td>
</tr>
<tr>
<td>Petroleum distillates, solvent dewaxed (64742-65-0)</td>
<td>2062 ppm/4h</td>
<td>2,062.00 ppmV/4h</td>
<td>2062 ppm/4h</td>
<td>2,062.00 ppmV/4h</td>
</tr>
</tbody>
</table>

### SECTION 12: ECOLOGICAL INFORMATION

#### 12.1. Toxicity

**Ecology - General:** Toxic to aquatic life.

<table>
<thead>
<tr>
<th>Substance</th>
<th>LC50/Fish 1</th>
<th>EC50/Daphnia 1</th>
<th>LC50/Fish 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Phosphorothioic acid, O,O-di-C1-14-alkyl esters, zinc salts (68649-42-3)</td>
<td>1.0 - 5.0 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])</td>
<td>1 - 1.5 mg/l (Exposure time: 48 h - Species: Daphnia magna)</td>
<td>10.0 - 35.0 mg/l (Exposure time: 96 h - Species: Pimephales promelas [semi-static])</td>
</tr>
<tr>
<td>Petroleum distillates, solvent dewaxed (64742-65-0)</td>
<td>&gt; 1000 mg/L (Exposure time: 48 h - Species: Daphnia magna)</td>
<td>&gt; 5000 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss)</td>
<td></td>
</tr>
</tbody>
</table>

#### 12.2. Persistence and Degradability

Not available

#### 12.3. Bioaccumulative Potential

Not available

#### 12.4. Mobility in Soil

Not available

#### 12.5. Other Adverse Effects

Not available
Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Sewage Disposal Recommendations: Do not empty into drains; dispose of this material and its container in a safe way. Do not empty into drains. Do not dispose of waste into sewer.

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

SECTION 14: TRANSPORT INFORMATION

14.1. In Accordance with DOT Not regulated for transport
14.2. In Accordance with IMDG Not regulated for transport
14.3. In Accordance with IATA Not regulated for transport
14.4. In Accordance with TDG Not regulated for transport

SECTION 15: REGULATORY INFORMATION

15.1. US Federal Regulations

SARA Section 311/312 Hazard Classes Not Classified

15.2. US State Regulations

Paraffin oils (8012-95-1)
U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

15.3. Canadian Regulations

WHMIS Classification Not Classified

Phosphorodithioic acid, O, O-di-C1-14-alkyl esters, zinc salts (68649-42-3)
Listed on the Canadian DSL (Domestic Substances List)
WHMIS Classification Class D Division 2 Subdivision B - Toxic material causing other toxic effects

Paraffin oils (8012-95-1)
Listed on the Canadian DSL (Domestic Substances List)
Listed on the Canadian IDL (Ingredient Disclosure List)
IDL Concentration 1 %
WHMIS Classification Class D Division 2 Subdivision A - Very toxic material causing other toxic effects

Petroleum distillates, solvent dewaxed (64742-65-0)
Listed on the Canadian DSL (Domestic Substances List)
WHMIS Classification Uncontrolled product according to WHMIS classification criteria

Distillates, petroleum, hydrotreated heavy paraffinic (64742-54-7)
Listed on the Canadian DSL (Domestic Substances List)
WHMIS Classification Uncontrolled product according to WHMIS classification criteria

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision Date 05/16/2015
Other Information This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:
P273 Avoid release into the environment

05/16/2015 EN (English US)
Heavy Duty Motor Oil
Safety Data Sheet
According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules And Regulations

P501
Dispose of contents/container in accordance with local, regional, national, and international regulations.

Party Responsible for the Preparation of This Document
RILCO, INC.
1320 1st Street
Rock Island, IL 61201
Phone: 309 788 5631
www.rilcoinc.com

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

North America GHS US 2012 & WHMIS 2