1. IDENTIFICATION

Product Identifier
Product Name  SUMMIT Gear Oil

Other means of identification
SAE 80W-90, SAE 85W-140, SAE 75W-90 & Synthetic Blend SAE 75W-90

SDS #  WUI-009

Recommended use of the chemical and restrictions on use
Recommended Use  Lubricant.

Details of the supplier of the safety data sheet
Supplier Address
RILCO, INC.
1320 1st Street
Rock Island, IL 61201
Phone: 309 788 5631

Emergency Telephone Number  309 788 5631
Company Phone Number  Chemtrec 1-800-424-9300 (North America) 1-703-527-3887 (International)

2. HAZARDS IDENTIFICATION

Appearance  Clear amber liquid
Physical State  Liquid
Odor  Petroleum

Classification
This chemical does not meet the hazardous criteria set forth by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). However, this Safety Data Sheet (SDS) contains valuable information critical to the safe handling and proper use of this product. This SDS should be retained and available for employees and other users of this product.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum distillates, hydrotreated heavy paraffinic</td>
<td>64742-54-7</td>
<td>50-60</td>
</tr>
<tr>
<td>Residual oils (petroleum), solvent refined</td>
<td>64742-01-4</td>
<td>10-20</td>
</tr>
<tr>
<td>Distillates, petroleum, solvent refined heavy paraffinic</td>
<td>64741-88-4</td>
<td>10-20</td>
</tr>
</tbody>
</table>

**If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.**

4. FIRST-AID MEASURES

First Aid Measures

Eye Contact  Flush eyes with large amounts of water until irritation subsides. If irritation persists, get medical attention.
Skin Contact  
No treatment is necessary under ordinary circumstances. Remove contaminated clothing. Wash contaminated area thoroughly with soap and water. If redness or irritation occurs and persists, seek medical attention.

Inhalation  
Remove victim to fresh air and keep at rest in a position comfortable for breathing. If breathing is difficult, give oxygen. If not breathing give artificial respiration, preferably mouth-to-mouth. Call a POISON CENTER or doctor/physician.

Ingestion  
If swallowed, do not induce vomiting. If victim exhibits signs of lung aspiration such as coughing or choking, seek immediate medical attention.

Most important symptoms and effects

Symptoms  
Expected to be a minor eye irritant. Repeated or prolonged skin contact may cause dermatitis.

Indication of any immediate medical attention and special treatment needed

Notes to Physician  
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media  
Dry chemical. Foam. Carbon dioxide (CO2).

Unsuitable Extinguishing Media  
Not determined.

Specific Hazards Arising from the Chemical  
Dense smoke may be generated while burning.

Hazardous Combustion Products  
Carbon monoxide. Carbon dioxide (CO2). Other oxides.

Protective equipment and precautions for firefighters  
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Avoid breathing smoke and vapor. Water may be used to cool containers exposed to heat or flame.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions  
Use personal protective equipment as required.

Methods and material for containment and cleaning up

Methods for Containment  
Remove sources of ignition. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for Clean-Up  
Take up small spills with absorbent pads. Large spills may be taken up with pump or vacuum.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling  
Handle in accordance with good industrial hygiene and safety practice.
Conditions for safe storage, including any incompatibilities

Storage Conditions  Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible Materials  Strong oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines  This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Appropriate engineering controls

Engineering Controls  Ensure adequate ventilation, especially in confined areas. Showers. Eyewash stations.

Individual protection measures, such as personal protective equipment

Eye/Face Protection  Avoid contact with eyes.

Skin and Body Protection  Wear suitable protective clothing.

Respiratory Protection  Respiratory protection is not required under conditions of normal use. If vapor or mist is generated when the material is heated or handled, use organic vapor respirator with a dust or mist filter.

General Hygiene Considerations  Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear amber liquid</td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>Clear amber</td>
<td></td>
</tr>
<tr>
<td>Odor</td>
<td>Petroleum</td>
<td></td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Melting Point/Freezing Point</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Boiling Point/Boiling Range</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>218.3 °C / 425 °F</td>
<td>ASTM D-92</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Flammability (Solid, Gas)</td>
<td>Liquid-Not applicable</td>
<td></td>
</tr>
<tr>
<td>Upper Flammability Limits</td>
<td>Not established</td>
<td></td>
</tr>
<tr>
<td>Lower Flammability Limit</td>
<td>Not established</td>
<td></td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Vapor Density</td>
<td>No data available</td>
<td></td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.90</td>
<td></td>
</tr>
<tr>
<td>Water Solubility</td>
<td>insoluble</td>
<td></td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Auto-ignition Temperature</td>
<td>No data available</td>
<td></td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Kinematic Viscosity</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Dynamic Viscosity</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Oxidizing Properties</td>
<td>Not determined</td>
<td></td>
</tr>
</tbody>
</table>
10. STABILITY AND REACTIVITY

Reactivity
Not reactive under normal conditions.

Chemical Stability
Stable under recommended storage conditions.

Possibility of Hazardous Reactions
None under normal processing.

Conditions to Avoid
Incompatible Materials.

Incompatible Materials
Strong oxidizing agents.

Hazardous Decomposition Products
Carbon monoxide. Carbon dioxide (CO2). Other oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact
Avoid contact with eyes.

Skin Contact
Avoid contact with skin.

Inhalation
Do not inhale.

Ingestion
Do not ingest.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distillates, petroleum, solvent refined heavy paraffinic 64741-88-4</td>
<td>&gt; 5000 mg/kg (Rat)</td>
<td>&gt; 2000 mg/kg (Rabbit)</td>
<td>= 2.18 mg/L (Rat) 4 h</td>
</tr>
<tr>
<td>Residual oils (petroleum), solvent refined 64742-01-4</td>
<td>&gt; 5000 mg/kg (Rat)</td>
<td>&gt; 2000 mg/kg (Rabbit)</td>
<td>= 2.18 mg/L (Rat) 4 h</td>
</tr>
</tbody>
</table>

Information on physical, chemical and toxicological effects

Symptoms
Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity
This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Numerical measures of toxicity
Not determined
12. ECOLOGICAL INFORMATION

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum distillates, hydrotreated heavy paraffinic 64742-54-7</td>
<td></td>
<td>5000: 96 h Oncorhynchus mykiss mg/L LC50</td>
<td>1000: 48 h Daphnia magna mg/L EC50</td>
<td></td>
</tr>
<tr>
<td>Distillates, petroleum, solvent refined heavy paraffinic 64741-88-4</td>
<td></td>
<td>5000: 96 h Oncorhynchus mykiss mg/L LC50</td>
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<td>1000: 48 h Daphnia magna mg/L EC50</td>
<td></td>
</tr>
</tbody>
</table>

Persistence/Degradability
Not determined.

Bioaccumulation
Not determined.

Mobility
Not determined

Other Adverse Effects
Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes
Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging
Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note
Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT
Not regulated

IATA
Not regulated

IMDG
Not regulated
15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>TSCA</th>
<th>DSL</th>
<th>NDSL</th>
<th>EINECS</th>
<th>ELINCS</th>
<th>ENCS</th>
<th>IECSC</th>
<th>KECL</th>
<th>PICCS</th>
<th>AICS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum distillates, hydrotreated heavy paraffinic</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Residual oils (petroleum), solvent refined</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td></td>
<td>X</td>
<td>Present</td>
<td>X</td>
<td></td>
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<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td></td>
<td>X</td>
<td>Present</td>
<td>X</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Legend:
- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances

US Federal Regulations

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 311/312 Hazard Categories

- Acute Health Hazard: No
- Chronic Health Hazard: No
- Fire Hazard: No
- Sudden Release of Pressure Hazard: No
- Reactive Hazard: No

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations
This product does not contain any substances regulated under applicable state right-to-know regulations
16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Special Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td></td>
<td>1</td>
<td>0</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>HMIS</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Physical Hazards</th>
<th>Personal Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td></td>
<td>1</td>
<td>0</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

Issue Date: 29-Oct-2013
Revision Date: 18-Nov-2014
Revision Note: New format

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet