

Supersedes: 12/15/2011

Safety Data Sheet

SECTION 1 – IDENTIFICATION

Name, Address, and Telephone of the Responsible Party

Canada:

SDS #: 1063 Orica Canada Inc. Date: 03/18/2015

301 Rue Hotel-de-Ville

Brownsburg-Chatham, QC J8G 3B5

For SDS Requests: 1-855-26-ORICA (1-855-266-7422)

sds.na@orica.com

USA:

Orica USA Inc.

33101 E. Quincy Avenue Watkins, CO 80137-9406

For SDS Requests: 1-855-26-ORICA (1-855-266-7422)

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Product Identifier Product Form: Mixture

Product Name: Packaged Emulsion Explosives

Trade Name(s): Synonyms: Fortel™ Pro D Fortel™ Extra

Other Means of Identification

Product Class: Emulsion Explosives, Packaged

Intended Use of the Product: Industrial blasting applications

Emergency Telephone Number FOR 24 HOUR EMERGENCY, CALL

Canada: 1-877-561-3636 (Orica Transportation Emergency Response)

USA: 1-800-424-9300 (CHEMTREC)

FOR CHEMICAL EMERGENCIES (24 HOUR) INVOLVING TRANSPORTATION, SPILL, LEAK, RELEASE, FIRE OR ACCIDENTS: IN CANADA CALL: THE ORICA TRANSPORTATION EMERGENCY RESPONSE SYSTEM AT 1-877-561-3636. IN THE U.S. CALL: CHEMTREC 1-800-424-9300. IN THE U.S.: FOR LOST, STOLEN, OR MISPLACED EXPLOSIVES CALL: BATF 1-800-800-3855. FORM ATF F 5400.5 MUST BE COMPLETED AND LOCAL AUTHORITIES (STATE/MUNICIPAL POLICE, ETC.) MUST BE ADVISED.

SECTION 2 - HAZARD(S) IDENTIFICATION

Classification of the Substance or Mixture

Classification (GHS-US)

Expl. 1.5 H205

Label Elements GHS-US Labeling

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Hazard Pictograms (GHS-US)

CHS07

Signal Word (GHS-US)

Hazard Statements (GHS-US)

Precautionary Statements (GHS-US)

: Danger

: H205 - May mass explode in fire

: P210 - Keep away from heat, hot surfaces, open flames, sparks. - No

smoking

P264 - Wash exposed areas. thoroughly after handling

P280 - Wear protective gloves/protective clothing/eye protection/face

protection

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P373 - DO NOT fight fire when fire reaches explosives

P370+P380 - In case of fire: Evacuate area

P372 - Explosion risk in case of fire

P401 – Store as defined in the Explosives Act of Canada and the provisions of the Bureau of Alcohol, Tobacco and Firearms regulations contained in 27

CFR part 555.

P501 - Dispose of contents/container according to local, regional, national,

and international regulations

Other Hazards

Hazards Not Otherwise Classified (HNOC): Not available

Other Hazards: None

SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Name	Product identifier	% (w/w)	Ingredient Classification (GHS-US)
Ammonium nitrate	(CAS No) 6484-52-2	65 - 85	Ox. Sol. 3, H272
			Eye Irrit. 2A, H319
Sodium nitrate	(CAS No) 7631-99-4	0.1 – 10	Ox. Sol. 3, H272
			Acute Tox. 4 (Oral), H302
			Eye Irrit. 2A, H319
Aluminum	(CAS No) 7429-90-5	0.1 - 3	Comb. Dust, H232
			Flam. Sol. 1, H228
			Water-react. 2, H261
Mineral Oil	(CAS No) 64742-54-7	0 – 2	Asp. Tox. 1, H304
Wax (paraffin)	(CAS No) 8002-72-2	0.0 - 2.2	Not Classified

Ingredients, other than those mentioned above, as used in this product are not hazardous as defined under current Department of Labor regulations, or are present in deminimus concentrations (less than 0.1% for carcinogens, less than 1.0% for other hazardous materials).

Full text of H-phrases: see section 16

SECTION 4 - FIRST AID MEASURES

Description of First Aid Measures

This is a packaged product that will not result in exposure to the contents under normal conditions of use. In the event of contact, administer first aid appropriate for symptoms present.

General: Never give anything by mouth to an unconscious person. If exposed or concerned, seek medical advice and attention.

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Inhalation: Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.

Skin Contact: Remove contaminated clothing. Gently wash with plenty of soap and water followed by rinsing with water

for at least 15 minutes. Wash contaminated clothing before reuse.

Eye Contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing. Obtain medical attention if irritation develops or persists.

Ingestion: Rinse mouth. Do not induce vomiting. Immediately call a POISON CENTER or doctor/physician.

Most Important Symptoms and Effects Both Acute and Delayed

General: Avoid ingestion, contact with eyes or skin.

Inhalation: May cause respiratory irritation.

Skin Contact: May cause skin irritation.

Eye Contact: May cause serious eye irritation.

Ingestion: Seek medical attention.

Chronic Symptoms: None expected under normal conditions of use.

Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention.

SECTION 5 - FIRE-FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media: DO NOT ATTEMPT TO FIGHT FIRES INVOLVING EXPLOSIVE MATERIALS. Evacuate

all personnel to a predetermined safe location, no less than 2,500 feet in all directions.

Unsuitable Extinguishing Media: DO NOT FIGHT FIRES INVOLVING EXPLOSIVE MATERIALS

Special Hazards Arising From the Substance or Mixture

Fire Hazard: Can explode or detonate under fire conditions. Burning material may produce toxic vapors.

Explosion Hazard: This product is an explosive with mass detonation hazard. Heating may cause an explosion. **Reactivity:** Stable under normal conditions, may explode when subjected to fire, supersonic shock or high-energy

projectile impact, especially when confined or in a large quantity.

Advice for Firefighters

Firefighting Instructions: DO NOT ATTEMPT TO FIGHT FIRES INVOLVING EXPLOSIVE MATERIALS. Evacuate all personnel to a predetermined safe location, no less than 2,500 feet in all directions. Guard against re-entry.

Protection During Firefighting: See above

Hazardous Combustion Products: Nitrogen Oxides (NO_x) Carbon Monoxide (CO). Ammonia.

Reference to Other Sections: Refer to section 9 for flammability properties.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid all contact with skin, eyes, or clothing. Keep away from heat/sparks/open flames/hot surfaces.

No smoking. Eliminate every possible source of ignition.

For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

For Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Eliminate ignition sources. Ventilate area.

Environmental Precautions

Prevent entry to sewers and public waters.

Methods and Material for Containment and Cleaning Up

Methods for Cleaning Up: Protect from all ignition sources. If no fire danger is present, and product is undamaged and/or uncontaminated, pick up or sweep up and repackage product in original packaging or other clean DOT approved container. Ensure that a complete account of product has been made and is verified. Follow applicable Federal, State,

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and local spill reporting requirements.

Reference to Other Sections

See heading 8, Exposure Controls and Personal Protection. Concerning disposal elimination after cleaning, see section 13.

SECTION 7 - HANDLING AND STORAGE

Precautions for Safe Handling

This is a packaged product that will not result in exposure to the contents under normal conditions of use.

Additional Hazards When Processed: This product is an explosive and should only be used under the supervision of trained and licensed personnel. Use accepted safe industry practices when handling and using explosive materials. Unintended detonation of explosives or explosive devices can cause serious injury or death.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work. Do not eat, drink or smoke when using this product.

Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Store as defined in the Explosives Act of Canada and the provisions of the Bureau of Alcohol, Tobacco and Firearms regulations contained in 27 CFR Part 555.

Storage Conditions: Store in cool, dry, well-ventialated location. Store in compliance with Federal, State and local regulations. Keep away from heat, flame, ignition sources and strong shock. Do NOT store explosives in a detonator magazine or detonators in an explosive magazine. Keep containers closed. Explosives should be kept well away from initiating explosives; protected from physical damage; separated from oxidizing materials, combustibles, and sources of heat. Isolate from incompatibles.

Incompatible Materials: Corrosives (strong acids and strong bases or alkalis)

Specific End Use(s) For industrial blasting applications.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

Occupational Exposure Limits

Ingredients:	Product identifier:	ACGIH TLV-TWA	OSHA PEL-TWA
Ammonium nitrate	(CAS No) 6484-52-2	None	None
Sodium nitrate	(CAS No) 7631-99-4	None	None
Aluminum	(CAS No) 7429-90-5	10 mg/m ³ (dust)	15 mg/m ³ (total)
Mineral Oil	(CAS No) 64742-54-7	5 mg/m ³ (mist)	5 mg/m ³ (mist)
Wax (paraffin)	(CAS No) 8002-72-2	2-10 mg/m ³ (wax fume)	None

Ingredients, other than those mentioned above, as used in this product are not hazardous as defined under current Department of Labor regulations, or are present in deminimus concentrations (less than 0.1% for carcinogens, less than 1.0% for other hazardous materials).

Exposure Controls

Appropriate Engineering Controls: Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.







Personal Protective Equipment: Gloves. Protective goggles. Protective clothing.

Materials for Protective Clothing: protective clothing. **Hand Protection:** Protect against incidental skin contact.

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Eye Protection: Chemical goggles or safety glasses.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure

may exceed established Occupational Exposure Limits.

Environmental Exposure Controls: Do not allow the product to be released into the environment.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Physical State : Solid

Appearance : White or pink opaque semi-solid, which will appear gray if product

contains aluminum. Typically paper or plastic chub packaging.

Odor : Faint petroleum odor

Odor Threshold : Not available pH : Not applicable

Evaporation Rate : < 1

Melting Point: Not applicableFreezing Point: Not applicableBoiling Point: Not applicableFlash Point: Not applicableAuto-ignition Temperature: Not available

Decomposition Temperature : Ammonium nitrate: 210 °C (410 °F)

Flammability (solid, gas) : Not applicable **Lower Flammable Limit** Not applicable **Upper Flammable Limit** Not applicable **Vapor Pressure** Not applicable Relative Vapor Density at 20 °C Not applicable **Relative Density** Not applicable 1.20 - 1.30 a/cc Density **Specific Gravity** Not applicable

Solubility : Partially soluble in water

Partition coefficient: n-octanol/water : Not available Viscosity : Not available

Explosive properties : Explosive; mass explosion hazard

Explosion Data – Sensitivity to Mechanical :

Impact

Explosion Data – Sensitivity to Static : Not sensitive

Discharge

SECTION 10 - STABILITY AND REACTIVITY

Reactivity: Stable under normal conditions, may explode when subjected to fire, supersonic shock or high-energy projectile impact, especially when confined or in a large quantity.

Not sensitive

Chemical Stability: Stable under normal temperature and pressure.

Possibility of Hazardous Reactions: Hazardous polymerization will not occur.

Conditions to Avoid: Keep away from heat, flame, ignition sources and strong shock. **Incompatible Materials:** Corrosives (strong acids and strong bases or alkalis).

Hazardous Decomposition Products: Nitrogen Oxides (NO_x) Carbon Monoxide (CO), Ammonia

SECTION 11 - TOXICOLOGICAL INFORMATION

Information on Toxicological Effects - Product

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Acute Toxicity: Not classified LD50 and LC50 Data: Not available Skin Corrosion/Irritation: Not classified

Serious Eye Damage/Irritation: May cause eye irritation.

Respiratory or Skin Sensitization: Not classified

Germ Cell Mutagenicity: Not classified

Teratogenicity: Not classified **Carcinogenicity:** Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: May cause respiratory irritation. Symptoms/Injuries After Skin Contact: May cause skin irritation. Symptoms/Injuries After Eye Contact: Causes eye irritation.

Symptoms/Injuries After Ingestion: If ingested, seek medical attention.

Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data:

Sodium nitrate (7631-99-4)		
> 2000 mg/kg		
Ammonium nitrate (6484-52-2)		
2217 mg/kg		
> 88.8 mg/l/4h		

SECTION 12: ECOLOGICAL INFORMATION				
Toxicity Not classified				
Sodium nitrate (7631-99-4)				
LC50 Fish 1	2000 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])			
LC 50 Fish 2	994.4 - 1107 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [static])			
Persistence and Degradability				
Sodium nitrate (7631-99-4)				
Persistence and Degradability	Readily biodegradable in water.			
Bioaccumulative Potential				
Sodium nitrate (7631-99-4)				
Bioaccumulative Potential	Not expected to bioaccumulate.			
Ammonium nitrate (6484-52-2)				
BCF fish 1	No bioaccumulation expected.			
Mobility in Soil Not available				
Other Adverse Effects Other Information: Avoid release Toxicity Not classified	e to the environment.			

SECTION 13 – DISPOSAL CONSIDERATIONS

Waste Disposal Recommendations: Disposal must comply with Federal, State and local regulations. If product becomes a waste, it is potentially regulated as a hazardous waste as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR, part 261. Review disposal requirements with a person knowledgeable with applicable environmental law (RCRA) before disposing of any explosive material.

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Additional Information: None

SECTION 14 - TRANSPORT INFORMATION

14.1 In Accordance with DOT

Proper Shipping Name : EXPLOSIVE, BLASTING, TYPE E or Agent blasting, Type E

Hazard Class : 1.5D

Identification Number: UN0332Label Codes: 1.5DPacking Group: II

1.5

ERG Number : 140 14.2 In Accordance with IMDG

Proper Shipping Name : EXPLOSIVE, BLASTING, TYPE E (AGENT, BLASTING, TYPE E)

Hazard Class : 1.5D | Identification Number : UN0332

Label Codes : 1.5D EmS-No. (Fire) : F-B EmS-No. (Spillage) : S-Y



14.3 In Accordance with IATA

Proper Shipping Name : AGENT, BLASTING TYPE E

Identification Number : UN0332

Hazard Class: 1Label Codes: 1.5D

ERG Code (IATA) : 1L 14.4 In Accordance with TDG

Proper Shipping Name : EXPLOSIVE, BLASTING, TYPE E

Packing Group : II
Hazard Class : 1.5D
Identification Number : UN0332
Label Codes : 1.5D



SECTION 15 - REGULATORY INFORMATION

US Federal Regulations

Packaged Emulsion Explosives

Bureau of Alcohol Tobacco & Firearms (BATF)

Department of Transportation (DOT)

Mine Safety & Health Administration (MSHA)

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Canadian Regulations	
Packaged Emulsions	
WHMIS Classification	Note: Explosives are not regulated under WHMIS. They are subject to the regulations of the Explosives Act of Canada.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision date : 03/18/2015

Other Information : This document has been prepared in accordance with the SDS requirements of the

OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

Expl. 1.5	Explosive Category 1.5
H205	May mass explode in fire

Disclaimer

Party Responsible for the Preparation of This Document

Orica USA Phone Number: 1-303-268-5000

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