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1. Identification

Product identifier used on the label

MasterEmaco N 423RS also EMACO FS SPATCH FS

Recommended use of the chemical and restriction on use

Recommended use*: for industrial and professional users

Details of the supplier of the safety data sheet

Company:
BASF CORPORATION
100 Park Avenue
Florham Park, NJ 07932, USA

Telephone: +1 973 245-6000

Emergency telephone number

CHEMTREC: 1-800-424-9300

BASF HOTLINE: 1-800-832-HELP (4357)

Other means of identification

Chemical family: No applicable information available.

2. Hazards Identification

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Classification of the product

Skin Corr./Irrit. 2 Skin corrosion/irritation

Eye Dam./Irrit. 1 Serious eye damage/eye irritation

STOT SE 3 (irritating to Specific target organ toxicity — single exposure

respiratory system)

STOT RE 1 (by inhalation) Specific target organ toxicity — repeated

exposure

^{*} The "Recommended use" identified for this product is provided solely to comply with a Federal requirement and is not part of the seller's published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller's sales agreement.

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Label elements

Pictogram:



Signal Word: Danger

Hazard Statement:

H318 Causes serious eye damage.

H315 Causes skin irritation.

H335 May cause respiratory irritation.

H372 Causes damage to organs (Lung) through prolonged or repeated

exposure (inhalation).

Precautionary Statements (Prevention):

P280 Wear protective gloves and eye/face protection.
P271 Use only outdoors or in a well-ventilated area.

P260 Do not breathe dust/gas/mist/vapours.

P270 Do not eat, drink or smoke when using this product.

P264 Wash with plenty of water and soap thoroughly after handling.

Precautionary Statements (Response):

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

P310 Immediately call a POISON CENTER or doctor/physician.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for

breathing.

P303 + P352 IF ON SKIN (or hair): Wash with plenty of soap and water. P362 + P364 Take off contaminated clothing and wash before reuse.

Precautionary Statements (Storage):

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

Precautionary Statements (Disposal):

P501 Dispose of contents/container to hazardous or special waste collection

point.

Hazards not otherwise classified

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.

3. Composition / Information on Ingredients

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

CAS Number	Content (W/W)	Chemical name
14808-60-7	>= 50.0 - < 75.0 %	crystalline silica
65997-15-1	>= 20.0 - < 25.0 %	Cement, portland, chemicals
65997-16-2	>= 10.0 - < 15.0 %	Cement, alumina, chemicals
13397-24-5	>= 0.1 - < 3.0 %	Gypsum (Ca(SO4).2H2O)
1305-62-0	>= 0.3 - < 1.0 %	Calcium dihydroxide

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1317-65-3

>= 0.0 - < 3.0 % Limestone

4. First-Aid Measures

Description of first aid measures

General advice:

First aid personnel should pay attention to their own safety. Remove contaminated clothing.

If inhaled:

After inhalation of dust. Keep patient calm, remove to fresh air. If difficulties occur: Obtain medical attention.

If on skin:

After contact with skin, wash immediately with plenty of water and soap. Under no circumstances should organic solvent be used. If irritation develops, seek medical attention.

If in eves:

Wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.

If swallowed:

Rinse mouth immediately and then drink plenty of water, seek medical attention. Do not induce vomiting unless told to by a poison control center or doctor.

Most important symptoms and effects, both acute and delayed

Symptoms: The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11.

Hazards: No applicable information available.

Indication of any immediate medical attention and special treatment needed

Note to physician

Treatment: Treat according to symptoms (decontamination, vital functions), no

known specific antidote.

5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media:

foam, water spray, dry powder, carbon dioxide

Unsuitable extinguishing media for safety reasons: water jet

Additional information:

Product itself is non-combustible. Only the packaging materials can catch fire. The extinguishing agents normally used are sufficient.

Special hazards arising from the substance or mixture

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Hazards during fire-fighting:

carbon monoxide, carbon dioxide, harmful vapours

Evolution of fumes/fog. The substances/groups of substances mentioned can be released in case of fire. Product is not combustible or explosive.

Advice for fire-fighters

Protective equipment for fire-fighting:

Wear self-contained breathing apparatus and chemical-protective clothing.

Further information:

Product itself is non-combustible; fire extinguishing method of surrounding areas must be considered. The degree of risk is governed by the burning substance and the fire conditions. Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Avoid dust formation. Avoid contact with skin and eyes. Use personal protective clothing. Handle in accordance with good building materials hygiene and safety practice.

Environmental precautions

Do not discharge into drains/surface waters/groundwater.

Methods and material for containment and cleaning up

For small amounts: Pick up with suitable appliance and dispose of.

For large amounts: Pick up with suitable appliance and dispose of. Pack in tightly closed containers for disposal.

For residues: Rinse with plenty of water.

Avoid raising dust.

7. Handling and Storage

Precautions for safe handling

Avoid dust formation. The Cement contained in this product reacts alkaline when in contact with water or humidity. This may cause severe irritation of skin or mucous membranes. The humidity of the skin or mucous membranes is enough for this reaction. Prolonged direct contact to the dry product should be avoided therefore. Avoid inhalation of dusts. Avoid skin contact. Pour downwind and allow as little free fall as possible while emptying bags into equipment. Breathing must be protected when large quantities are decanted without local exhaust ventilation.

Protection against fire and explosion:

No special precautions necessary.

Conditions for safe storage, including any incompatibilities

Segregate from metals. Segregate from acids. Segregate from lyes. Segregate from oxidants. Segregate from foods and animal feeds.

Suitable materials for containers: tinned carbon steel (Tinplate)

Further information on storage conditions: Containers should be stored tightly sealed in a dry place.

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8. Exposure Controls/Personal Protection

Components with occupational exposure limits

Limestone OSHA PEL PEL 5 mg/m3 Respirable fraction ; PEL 15

mg/m3 Total dust; TWA value 15 mg/m3 Total dust; TWA value 5 mg/m3 Respirable fraction

;

Gypsum (Ca(SO4).2H2O) OSHA PEL PEL 5 mg/m3 Respirable fraction; PEL 15

mg/m3 Total dust; TWA value 15 mg/m3 Total dust; TWA value 5 mg/m3 Respirable fraction

;

ACGIH TLV TWA value 10 mg/m3 Inhalable fraction;

crystalline silica OSHA PEL TWA value 2.4 millions of particles per cubic foot

of air Respirable;

The exposure limit is calculated from the

equation, 250/(%SiO2+5), using a value of 100% SiO2. Lower percentages of SiO2 will yield higher

exposure limits.

TWA value 0.1 mg/m3 Respirable; The exposure limit is calculated from the equation, 10/(%SiO2+2), using a value of 100% SiO2. Lower percentages of SiO2 will yield higher

exposure limits.

TWA value 0.3 mg/m3 Total dust; The exposure limit is calculated from the equation, 30/(%SiO2+2), using a value of 100% SiO2. Lower percentages of SiO2 will yield higher

exposure limits.

ACGIH TLV TWA value 0.025 mg/m3 Respirable fraction;

Cement, portland,

chemicals

OSHA PEL

PEL 15 mg/m3 Total dust; PEL 5 mg/m3

Respirable fraction;

ACGIH TLV TWA value 1 mg/m3 Respirable fraction;

The value is for particulate matter containing no

asbestos and <1% crystalline silica.

Advice on system design:

Provide local exhaust ventilation to maintain recommended P.E.L.

Personal protective equipment

Respiratory protection:

Breathing protection if dusts are formed.

Hand protection:

Chemical resistant protective gloves, Manufacturer's directions for use should be observed because of great diversity of types.

Eve protection:

Tightly fitting safety goggles (chemical goggles).

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Body protection:

Body protection must be chosen based on level of activity and exposure.

General safety and hygiene measures:

Avoid contact with the skin, eyes and clothing. Avoid inhalation of dusts. In order to prevent contamination while handling, closed working clothes and working gloves should be used. Handle in accordance with good building materials hygiene and safety practice. When using, do not eat, drink or smoke. Hands and/or face should be washed before breaks and at the end of the shift. At the end of the shift the skin should be cleaned and skin-care agents applied. Gloves must be inspected regularly and prior to each use. Replace if necessary (e.g. pinhole leaks). Contaminated equipment or clothing should be cleaned after each use or disposed of.

9. Physical and Chemical Properties

Form: powder Odour: odourless

Odour threshold: Not determined due to potential health

hazard by inhalation.

Colour: white

pH value: neutral to slightly alkaline

Melting point: not applicable

No applicable information available. Boiling point: Sublimation point: No applicable information available. Flash point:

The substance/product is non-

combustible.

not determined Flammability:

Lower explosion limit: As a result of our experience with this

product and our knowledge of its

composition we do not expect any hazard

as long as the product is used

appropriately and in accordance with the

intended use.

Upper explosion limit: As a result of our experience with this

product and our knowledge of its

composition we do not expect any hazard

as long as the product is used

appropriately and in accordance with the

intended use.

Autoignition: No applicable information available. Vapour pressure: No applicable information available.

Density: not applicable

Relative density: 2.6

Bulk density: 1,800 - 2,400

kg/m3

Vapour density: No applicable information available. Partitioning coefficient n-No applicable information available.

octanol/water (log Pow): not self-igniting

Self-ignition temperature:

Thermal decomposition: No decomposition if stored and handled as

prescribed/indicated.

Viscosity, dynamic: No data available.

Viscosity, kinematic: No applicable information available. Solubility in water: The product has not been tested. Solubility (quantitative): No applicable information available.

Solubility (qualitative): No applicable information available.

Evaporation rate: No applicable information available.

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Other Information: If necessary, information on other physical and chemical

parameters is indicated in this section.

10. Stability and Reactivity

Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

Oxidizing properties:

Based on its structural properties the product is not classified as oxidizing.

Chemical stability

The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions

The product is stable if stored and handled as prescribed/indicated.

Strong bases are formed on the addition of water.

Conditions to avoid

Avoid dust formation. Avoid humidity.

Incompatible materials

strong bases, strong acids

Hazardous decomposition products

Decomposition products:

No hazardous decomposition products if stored and handled as prescribed/indicated.

Thermal decomposition:

No decomposition if stored and handled as prescribed/indicated.

11. Toxicological information

Primary routes of exposure

Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

Acute Toxicity/Effects

Acute toxicity

Assessment of acute toxicity: Product may present a nuisance dust hazard. Inhalation of dust may cause respiratory tract irritation, coughing and breathing difficulties.

<u>Oral</u>

No applicable information available.

Inhalation

No applicable information available.

Dermal

No applicable information available.

Assessment other acute effects

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Assessment of STOT single:

Causes temporary irritation of the respiratory tract.

The product has not been tested. The statement has been derived from the properties of the individual components.

<u>Irritation / corrosion</u>

Assessment of irritating effects: Skin contact causes irritation. May cause severe damage to the eyes. The product has not been tested. The statement has been derived from the properties of the individual components.

Skin

Result: Irritant.

Information on: Cement, portland, chemicals

Species: rabbit Result: Irritant.

<u>Eye</u>

Result: Risk of serious damage to eyes.

Information on: Cement, portland, chemicals

Species: rabbit

Result: Severely irritating.

Sensitization

Assessment of sensitization: There is no evidence of a skin-sensitizing potential. The product has not been tested. The statement has been derived from the properties of the individual components. Chromate in this product has been reduced. Sensitization due to chromate within stated shelf-live is unlikely.

Chronic Toxicity/Effects

Repeated dose toxicity

Assessment of repeated dose toxicity: This product contains crystalline silica (quartz). Prolonged or repeated inhalation of respirable crystalline silica may result in silicosis.

Genetic toxicity

Assessment of mutagenicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Carcinogenicity

Assessment of carcinogenicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Reproductive toxicity

Assessment of reproduction toxicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Teratogenicity

Assessment of teratogenicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Other Information

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses. The product has not been

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tested. The statements on toxicology have been derived from the properties of the individual components.

Symptoms of Exposure

The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11.

12. Ecological Information

Toxicity

Aquatic toxicity

Assessment of aquatic toxicity:

There is a high probability that the product is not acutely harmful to aquatic organisms.

The product gives rise to pH shifts. Based on available Data, the classification criteria are not met.

Persistence and degradability

Assessment biodegradation and elimination (H2O)

Inorganic product which cannot be eliminated from water by biological purification processes. The product is slightly soluble in water. It can be largely eliminated from the water by abiotic processes, e.g. mechanical separation.

Experience shows this product to be inert and non-degradable.

Elimination information

not applicable

Bioaccumulative potential

Assessment bioaccumulation potential

The product will not be readily bioavailable due to its consistency and insolubility in water.

Mobility in soil

Assessment transport between environmental compartments

The substance will not evaporate into the atmosphere from the water surface.

Following exposure to soil, adsorption to solid soil particles is probable, therefore contamination of groundwater is not expected.

Additional information

Other ecotoxicological advice:

Do not discharge product into the environment without control. The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

13. Disposal considerations

Waste disposal of substance:

Dispose of in accordance with local authority regulations. Do not discharge into drains/surface waters/groundwater.

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Container disposal:

Completely emptied packagings can be given for recycling.

14. Transport Information

Land transport

USDOT

Not classified as a dangerous good under transport regulations

Sea transport

IMDG

Not classified as a dangerous good under transport regulations

Air transport

Not classified as a dangerous good under transport regulations

15. Regulatory Information

Federal Regulations

Registration status:

Chemical TSCA, US released / listed

EPCRA 311/312 (Hazard categories): Acute; Chronic

CERCLA RQCAS NumberChemical name100 LBS75-56-9Propylene oxide

State regulations

CA Prop. 65:

WARNING: THIS PRODUCT CONTAINS A CHEMICAL(S) KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER AND BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM.

NFPA Hazard codes:

Health: 3 Fire: 0 Reactivity: 0 Special:

16. Other Information

SDS Prepared by:

BASF NA Product Regulations SDS Prepared on: 2015/04/15

We support worldwide Responsible Care® initiatives. We value the health and safety of our employees, customers, suppliers and neighbors, and the protection of the environment. Our commitment to Responsible Care is integral to conducting our business and operating our facilities in a safe and environmentally responsible fashion, supporting our customers and suppliers in ensuring the safe and environmentally sound handling of our products, and minimizing the impact of our

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operations on society and the environment during production, storage, transport, use and disposal of our products.

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