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1. Identification

Product identifier used on the label

MasterEmaco S 488Cl also EMACO S88 Cl

Recommended use of the chemical and restriction on use

Recommended use*: for industrial use only

Details of the supplier of the safety data sheet

Company: BASF CORPORATION 100 Park Avenue Florham Park, NJ 07932, USA

Telephone: +1 973 245-6000

Emergency telephone number

CHEMTREC: 1-800-424-9300

BASF HOTLINE: 1-800-832-HELP (4357)

Other means of identification

2. Hazards Identification

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Classification of the product

Skin Corr./Irrit. 2 Skin corrosion/irritation

Eye Dam./Irrit. 1 Serious eye damage/eye irritation

STOT SE 3 (irritating to Specific target organ toxicity — single exposure

respiratory system)

STOT RE 1 (by inhalation) Specific target organ toxicity — repeated

exposure

Label elements

Pictogram:

^{*} The "Recommended use" identified for this product is provided solely to comply with a Federal requirement and is not part of the seller's published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller's sales agreement.

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Signal Word: Danger

Hazard Statement:

H318 Causes serious eye damage.

H315 Causes skin irritation.

H335 May cause respiratory irritation.

H372 Causes damage to organs (Lung) through prolonged or repeated

exposure (inhalation).

Precautionary Statements (Prevention):

P280 Wear protective gloves and eye/face protection.
P271 Use only outdoors or in a well-ventilated area.

P260 Do not breathe dust/gas/mist/vapours.

P270 Do not eat, drink or smoke when using this product.

P264 Wash with plenty of water and soap thoroughly after handling.

Precautionary Statements (Response):

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER or doctor/physician.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for

breathing.

P303 + P352 IF ON SKIN (or hair): Wash with plenty of soap and water. P362 + P364 Take off contaminated clothing and wash before reuse.

Precautionary Statements (Storage):

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

Precautionary Statements (Disposal):

P501 Dispose of contents/container to hazardous or special waste collection

point.

3. Composition / Information on Ingredients

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

CAS Number	Content (W/W)	Chemical name
14808-60-7	>= 25.0 - < 75.0 %	crystalline silica
65997-15-1	>= 25.0 - < 50.0 %	Cement, portland, chemicals
1305-78-8	>= 1.0 - < 5.0 %	calcium oxide
126-30-7	>= 0.3 - < 3.0 %	2,2-dimethylpropane-1,3-diol
7632-00-0	>= 0.0 - < 1.0 %	sodium nitrite

According to Regulation 1994 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

CAS Number	Content (W/W)	Chemical name
14808-60-7	40.0 - 70.0 %	crystalline silica
65997-15-1	30.0 - 60.0 %	Cement, portland, chemicals
1305-78-8	1.0 - 5.0 %	calcium oxide
112945-52-5	1.0 - 5.0 %	Silica

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1317-65-3 0.5 - 1.5 % Limestone

4. First-Aid Measures

Description of first aid measures

General advice:

First aid personnel should pay attention to their own safety. If the patient is likely to become unconscious, place and transport in stable sideways position (recovery position). Immediately remove contaminated clothing.

If inhaled:

Keep patient calm, remove to fresh air, seek medical attention. Immediately administer a corticosteroid from a controlled/metered dose inhaler.

If on skin:

Immediately wash thoroughly with plenty of water, apply sterile dressings, consult a skin specialist.

If in eyes:

Immediately wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.

If swallowed:

Immediately rinse mouth and then drink 200-300 ml of water, seek medical attention.

Most important symptoms and effects, both acute and delayed

Symptoms: The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11.

Hazards: No applicable information available.

Indication of any immediate medical attention and special treatment needed

Note to physician

Treat according to symptoms (decontamination, vital functions), no

known specific antidote.

5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media:

foam, water spray, dry powder, carbon dioxide

Unsuitable extinguishing media for safety reasons: water jet

Additional information:

Product itself is non-combustible. Only the packaging materials can catch fire. The extinguishing agents normally used are sufficient.

Special hazards arising from the substance or mixture

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Hazards during fire-fighting:

carbon monoxide, carbon dioxide, harmful vapours

Evolution of fumes/fog. The substances/groups of substances mentioned can be released in case of fire. Product is not combustible or explosive.

Advice for fire-fighters

Protective equipment for fire-fighting:

Wear self-contained breathing apparatus and chemical-protective clothing.

Further information:

Product itself is non-combustible; fire extinguishing method of surrounding areas must be considered. The degree of risk is governed by the burning substance and the fire conditions. Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Avoid dust formation. Avoid contact with skin and eyes. Use personal protective clothing. Handle in accordance with good building materials hygiene and safety practice.

Environmental precautions

Do not discharge into drains/surface waters/groundwater.

Methods and material for containment and cleaning up

For small amounts: Pick up with suitable appliance and dispose of.

For large amounts: Pick up with suitable appliance and dispose of. Pack in tightly closed containers for disposal.

For residues: Rinse with plenty of water.

Avoid raising dust.

7. Handling and Storage

Precautions for safe handling

Avoid dust formation. The Cement contained in this product reacts alkaline when in contact with water or humidity. This may cause severe irritation of skin or mucous membranes. The humidity of the skin or mucous membranes is enough for this reaction. Prolonged direct contact to the dry product should be avoided therefore. Avoid inhalation of dusts. Avoid skin contact. Pour downwind and allow as little free fall as possible while emptying bags into equipment. Breathing must be protected when large quantities are decanted without local exhaust ventilation.

Protection against fire and explosion:

No special precautions necessary.

Conditions for safe storage, including any incompatibilities

Segregate from metals. Segregate from acids. Segregate from lyes. Segregate from oxidants. Segregate from foods and animal feeds.

Suitable materials for containers: Paper/Fibreboard

Further information on storage conditions: Containers should be stored tightly sealed in a dry place.

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8. Exposure Controls/Personal Protection

Components with occupational exposure limits

crystalline silica OSHA PEL TWA value 2.4 millions of particles per cubic foot

of air Respirable;

The exposure limit is calculated from the

equation, 250/(%SiO2+5), using a value of 100% SiO2. Lower percentages of SiO2 will yield higher

exposure limits.

TWA value 0.1 mg/m3 Respirable; The exposure limit is calculated from the equation, 10/(%SiO2+2), using a value of 100% SiO2. Lower percentages of SiO2 will yield higher

exposure limits.

TWA value 0.3 mg/m3 Total dust; The exposure limit is calculated from the equation, 30/(%SiO2+2), using a value of 100% SiO2. Lower percentages of SiO2 will yield higher

exposure limits.

ACGIH TLV TWA value 0.025 mg/m3 Respirable fraction;

Cement, portland, OSHA PEL PEL 15 mg/m3 Total dust; PEL 5 mg/m3

Respirable fraction;

ACGIH TLV TWA value 1 mg/m3 Respirable fraction;

The value is for particulate matter containing no

asbestos and <1% crystalline silica.

calcium oxide OSHA PEL PEL 5 mg/m3; TWA value 5 mg/m3;

ACGIH TLV TWA value 2 mg/m3;

Gypsum (Ca(SO4).2H2O) OSHA PEL PEL 5 mg/m3 Respirable fraction; PEL 15

mg/m3 Total dust; TWA value 15 mg/m3 Total dust: TWA value 5 mg/m3 Respirable fraction

;

ACGIH TLV TWA value 10 mg/m3 Inhalable fraction;

Limestone OSHA PEL PEL 5 mg/m3 Respirable fraction ; PEL 15

mg/m3 Total dust ; TWA value 15 mg/m3 Total dust ; TWA value 5 mg/m3 Respirable fraction

.

Advice on system design:

Provide local exhaust ventilation to maintain recommended P.E.L.

Personal protective equipment

Respiratory protection:

Breathing protection if dusts are formed.

Hand protection:

chemicals

Chemical resistant protective gloves, Manufacturer's directions for use should be observed because of great diversity of types.

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Eye protection:

Tightly fitting safety goggles (chemical goggles).

Body protection:

Body protection must be chosen based on level of activity and exposure.

General safety and hygiene measures:

Avoid contact with the skin, eyes and clothing. Avoid inhalation of dusts. In order to prevent contamination while handling, closed working clothes and working gloves should be used. Handle in accordance with good building materials hygiene and safety practice. When using, do not eat, drink or smoke. Hands and/or face should be washed before breaks and at the end of the shift. At the end of the shift the skin should be cleaned and skin-care agents applied. Gloves must be inspected regularly and prior to each use. Replace if necessary (e.g. pinhole leaks). Contaminated equipment or clothing should be cleaned after each use or disposed of.

9. Physical and Chemical Properties

Form: powder Odour: characteristic

Odour threshold: Not determined due to potential health

hazard by inhalation.

not applicable

not applicable

Colour: dark grey

pH value: approx. 12 - 13 > 1,000 °C Melting temperature:

boiling temperature:

Sublimation point:

Flash point:

Flammability: not flammable

Lower explosion limit:

As a result of our experience with this

No applicable information available.

product and our knowledge of its

(20 °C) (as aqueous suspension)

composition we do not expect any hazard

as long as the product is used

appropriately and in accordance with the

intended use.

As a result of our experience with this Upper explosion limit:

product and our knowledge of its

composition we do not expect any hazard

as long as the product is used

appropriately and in accordance with the

intended use.

Vapour pressure: The product has not been tested.

Bulk density: approx. 1.23 g/cm3

Vapour density: The product is a non-volatile solid. Viscosity, dynamic: not applicable, the product is a solid Viscosity, kinematic: No applicable information available.

Solubility in water: 20 °C) dispersible Miscibility with water: (20 °C) not soluble

Solubility (quantitative): No applicable information available.

No applicable information available. Solubility (qualitative):

Evaporation rate: The product is a non-volatile solid. Other Information: If necessary, information on other physical and chemical

parameters is indicated in this section.

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10. Stability and Reactivity

Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

Chemical stability

The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions

The product is stable if stored and handled as prescribed/indicated.

Strong bases are formed on the addition of water.

Conditions to avoid

Avoid dust formation. Avoid humidity.

Incompatible materials

strong bases, strong acids

Hazardous decomposition products

Decomposition products:

No hazardous decomposition products if stored and handled as prescribed/indicated.

11. Toxicological information

Primary routes of exposure

Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

Acute Toxicity/Effects

Acute toxicity

Assessment of acute toxicity: Product may present a nuisance dust hazard. Inhalation of dust may cause respiratory tract irritation, coughing and breathing difficulties.

<u>Oral</u>

No applicable information available.

Inhalation

No applicable information available.

Derma

No applicable information available.

Assessment other acute effects

No applicable information available.

Irritation / corrosion

Assessment of irritating effects: Skin contact causes irritation. May cause severe damage to the eyes.

Skin

Information on: Cement, portland, chemicals

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Species: rabbit Result: Irritant.

Eye

Information on: Cement, portland, chemicals

Species: rabbit

Result: Severely irritating.

Sensitization

Assessment of sensitization: There is no evidence of a skin-sensitizing potential. The product has not been tested. The statement has been derived from the properties of the individual components. Chromate in this product has been reduced. Sensitization due to chromate within stated shelf-live is unlikely.

Chronic Toxicity/Effects

Repeated dose toxicity

Assessment of repeated dose toxicity: This product contains crystalline silica (quartz). Prolonged or repeated inhalation of respirable crystalline silica may result in silicosis.

Genetic toxicity

Assessment of mutagenicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Carcinogenicity

Assessment of carcinogenicity: Contains a known carcinogen. This product contains crystalline silica (quartz).

Information on: crystalline silica

Assessment of carcinogenicity: In long-term studies in rats and mice in which the substance was given by feed, a carcinogenic effect was not observed. In long-term animal studies in which the substance was given by inhalation in high doses, a carcinogenic effect was observed. The substance and its compounds in the form of respirable dusts/aerosolsis classified by the German MAK commision as a category 1 carcinogen (substances that cause cancer to humans). A carcinogenic effect cannot safely be ruled out. The inhalation uptake of the alveolar fraction of the fine dust may cause damage to the lungs. The International Agency for Research on Cancer (IARC) has classified this substance as a Group 1 (known) human carcinogen.

Reproductive toxicity

Assessment of reproduction toxicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

<u>Teratogenicity</u>

Assessment of teratogenicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Other Information

The product has not been tested. The statement has been derived from the properties of the individual components.

Symptoms of Exposure

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The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11.

12. Ecological Information

Toxicity

Aquatic toxicity

Assessment of aquatic toxicity:

There is a high probability that the product is not acutely harmful to aquatic organisms.

The product gives rise to pH shifts. Based on available Data, the classification criteria are not met.

Persistence and degradability

Assessment biodegradation and elimination (H2O)

Experience shows this product to be inert and non-degradable.

Inorganic product which cannot be eliminated from water by biological purification processes. The product is slightly soluble in water. It can be largely eliminated from the water by abiotic processes, e.g. mechanical separation.

Elimination information

not applicable

Bioaccumulative potential

Assessment bioaccumulation potential

The product will not be readily bioavailable due to its consistency and insolubility in water.

Bioaccumulation potential

No data available.

Mobility in soil

Assessment transport between environmental compartments

The substance will not evaporate into the atmosphere from the water surface.

Following exposure to soil, adsorption to solid soil particles is probable, therefore contamination of groundwater is not expected.

Additional information

Other ecotoxicological advice:

Do not discharge product into the environment without control. The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

13. Disposal considerations

Waste disposal of substance:

Dispose of in accordance with local authority regulations. Do not discharge into drains/surface waters/groundwater.

Container disposal:

Completely emptied packagings can be given for recycling.

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14. Transport Information

Land transport

USDOT

Not classified as a dangerous good under transport regulations

Sea transport

IMDG

Not classified as a dangerous good under transport regulations

Air transport IATA/ICAO

Not classified as a dangerous good under transport regulations

15. Regulatory Information

Federal Regulations

Registration status:

Chemical TSCA, US released / listed

This product contains an alkali metal nitrite which is subject to the SNUR at 40 CFR 721.4740 which prohibits the use of this product in metalworking fluids containing amines.

EPCRA 311/312 (Hazard categories): Acute; Chronic

CERCLA RQ
1000 LBSCAS Number
1310-73-2Chemical name
Sodium Hydroxide100 LBS7632-00-0; 50-00-
0sodium nitrite; Formaldehyde

State regulations

State RTK	CAS Number	Chemical name
MA, NJ, PA	14808-60-7	crystalline silica
MA, NJ, PA	65997-15-1	Cement, portland, chemicals
MA, NJ, PA	1305-78-8	calcium oxide
MA, PA	112945-52-5	Silica
NJ, PA	13397-24-5	Gypsum (Ca(SO4).2H2O)
MA, NJ, PA	1317-65-3	Limestone

CA Prop. 65:

WARNING: THIS PRODUCT CONTAINS A CHEMICAL(S) KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER.

NFPA Hazard codes:

Health: 3 Fire: 0 Reactivity: 0 Special:

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16. Other Information

SDS Prepared by:

BASF NA Product Regulations SDS Prepared on: 2015/04/02

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