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1. Identification

Product identifier used on the label

MasterFlow 648 PART B

Recommended use of the chemical and restriction on use

Recommended use*: for industrial and professional users

Details of the supplier of the safety data sheet

Company: BASF CORPORATION 100 Park Avenue Florham Park, NJ 07932, USA

Telephone: +1 973 245-6000

Emergency telephone number

CHEMTREC: 1-800-424-9300

BASF HOTLINE: 1-800-832-HELP (4357)

Other means of identification

Chemical family: No applicable information available.

2. Hazards Identification

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Classification of the product

Acute Tox. 4 (oral) Acute toxicity
Acute Tox. 4 (dermal) Acute toxicity

Skin Corr./Irrit. 1B Skin corrosion/irritation

Eye Dam./Irrit. 1 Serious eye damage/eye irritation

Resp. Sens. 1B Respiratory sensitization

Skin Sens. 1B Skin sensitization

Aquatic Acute 3 Hazardous to the aquatic environment - acute Aquatic Chronic 3 Hazardous to the aquatic environment - chronic

^{*} The "Recommended use" identified for this product is provided solely to comply with a Federal requirement and is not part of the seller's published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller's sales agreement.

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Label elements

Pictogram:



Signal Word: Danger

Hazard Statement:

H312 Harmful in contact with skin. H302 Harmful if swallowed.

H334 May cause allergy or asthma symptoms or breathing difficulties if

inhaled.

H317 May cause an allergic skin reaction.

H314 Causes severe skin burns and eye damage.

H402 Harmful to aquatic life.

H412 Harmful to aquatic life with long lasting effects.

Precautionary Statements (Prevention):

P280 Wear protective gloves/protective clothing/eye protection/face

protection.

P260 Do not breathe dust or mist.
P273 Avoid release to the environment.

P284 [In case of inadequate ventilation] wear respiratory protection.

P272 Contaminated work clothing should not be allowed out of the workplace.

P270 Do not eat, drink or smoke when using this product.

P264 Wash with plenty of water and soap thoroughly after handling.

Precautionary Statements (Response):

P310 Immediately call a POISON CENTER or doctor/physician.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P304 + P341 + P311 IF INHALED: If breathing is difficult, remove to fresh air and keep at rest

in a position comfortable for breathing. Call a POISON CENTER or

doctor/physician.

P303 + P361 + P352 IF ON SKIN (or hair): Remove/Take off immediately all contaminated

clothing. Wash with plenty of soap and water.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for

oreathing.

P301 + P330 + P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting. P362 + P364 Take off contaminated clothing and wash before reuse.

Precautionary Statements (Storage): P405 Store locked up.

Precautionary Statements (Disposal):

P501 Dispose of contents/container to hazardous or special waste collection

point.

Hazards not otherwise classified

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.

Labeling of special preparations (GHS):

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The following percentage of the mixture consists of components(s) with unknown hazards regarding the acute toxicity: 70 - 82 % dermal

The following percentage of the mixture consists of components(s) with unknown hazards regarding the acute toxicity: 63 - 75 % oral

3. Composition / Information on Ingredients

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

CAS Number	Content (W/W)	Chemical name
112-24-3	>= 15.0 - < 20.0 %	triethylenetetramine
112-57-2	>= 5.0 - < 15.0 %	3,6,9-triazaundecamethylene-1,11-diamine
90-72-2	>= 5.0 - < 7.0 %	2,4,6-tris(dimethylaminomethyl)phenol
71074-89-0	>= 1.0 - < 3.0 %	Phenol, bis[(dimethylamino)methyl]-

4. First-Aid Measures

Description of first aid measures

General advice:

First aid personnel should pay attention to their own safety. Immediately remove contaminated clothing.

If inhaled:

If difficulties occur after vapour/aerosol has been inhaled, remove to fresh air and seek medical attention.

If on skin:

After contact with skin, wash immediately with plenty of water and soap. Under no circumstances should organic solvent be used. If irritation develops, seek medical attention.

If in eyes:

Wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.

If swallowed:

Rinse mouth immediately and then drink plenty of water, seek medical attention. Do not induce vomiting unless told to by a poison control center or doctor.

Most important symptoms and effects, both acute and delayed

Symptoms: Eye irritation, skin irritation, allergic symptoms

Hazards: No applicable information available.

Indication of any immediate medical attention and special treatment needed

Note to physician

Treatment: Treat according to symptoms (decontamination, vital functions), no

known specific antidote.

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5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media:

foam, water spray, dry powder, carbon dioxide

Unsuitable extinguishing media for safety reasons: water jet

Special hazards arising from the substance or mixture

Hazards during fire-fighting:

carbon dioxide, carbon monoxide, nitrogen oxides, fumes/smoke, carbon black, corrosive gases/vapours

Advice for fire-fighters

Protective equipment for fire-fighting:

Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.

Further information:

The degree of risk is governed by the burning substance and the fire conditions. Contaminated extinguishing water must be disposed of in accordance with official regulations.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Use personal protective clothing. Do not breathe vapour/aerosol/spray mists. Handle in accordance with good building materials hygiene and safety practice.

Environmental precautions

Contain contaminated water/firefighting water. Do not discharge into drains/surface waters/groundwater.

Methods and material for containment and cleaning up

For small amounts: Sweep/shovel up. Dispose of absorbed material in accordance with regulations. For large amounts: Sweep/shovel up. Dispose of absorbed material in accordance with regulations.

7. Handling and Storage

Precautions for safe handling

Avoid contact with the skin, eyes and clothing. Avoid inhalation of mists/vapours. Ensure adequate ventilation.

Protection against fire and explosion:

The product does not contribute to the spreading of flames, nor is it self combustible, not explosive.

Conditions for safe storage, including any incompatibilities

No applicable information available.

Suitable materials for containers: High density polyethylene (HDPE)

Further information on storage conditions: Keep only in the original container in a cool, well-ventilated place. Protect from direct sunlight. Store protected against freezing.

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Protect from temperatures below: 0 °C

The packed product must be protected from temperatures below the indicated one.

Protect from temperatures below: 32 °F

8. Exposure Controls/Personal Protection

Advice on system design:

No applicable information available.

Personal protective equipment

Respiratory protection:

Wear a NIOSH-certified (or equivalent) respirator as necessary.

Hand protection:

Wear chemical resistant protective gloves., Protective glove selection must be based on the user's assessment of the workplace hazards.

Eye protection:

Tightly fitting safety goggles (chemical goggles) and face shield.

Body protection:

Body protection must be chosen depending on activity and possible exposure, e.g. head protection, apron, protective boots, chemical-protection suit.

General safety and hygiene measures:

Avoid contact with the skin, eyes and clothing. In order to prevent contamination while handling, closed working clothes and working gloves should be used. Handle in accordance with good building materials hygiene and safety practice. When using, do not eat, drink or smoke. Hands and/or face should be washed before breaks and at the end of the shift. At the end of the shift the skin should be cleaned and skin-care agents applied. Gloves must be inspected regularly and prior to each use. Replace if necessary (e.g. pinhole leaks).

9. Physical and Chemical Properties

Form: paste

Odour: ammonia-like

Odour threshold: No applicable information available.

Colour: amber

pH value: alkaline

Melting point:

Boiling point:

No applicable information available.

No applicable information available.

No applicable information available.

No applicable information available.

Flash point: approx. 148.89 (ASTM D3278)

°C

Flammability: not highly

octanol/water (log Pow):

flammable

Autoignition: approx. 294 °C

Vapour pressure: < 1 hPa (20 °C)

Density: approx. 0.96 (approx. 20 °C)

g/cm3

Relative density:

Partitioning coefficient n
No applicable information available.

No applicable information available.

Thermal decomposition: No decomposition if stored and handled as

prescribed/indicated.

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Viscosity, dynamic:

Viscosity, kinematic:

No applicable information available.

No applicable information available.

Solubility in water: (20 °C) insoluble Miscibility with water: (20 °C) not soluble

Solubility (quantitative): No applicable information available.

Solubility (qualitative): No applicable information available.

Evaporation rate: No applicable information available.

Other Information: If necessary, information on other physical and chemical

parameters is indicated in this section.

10. Stability and Reactivity

Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

Corrosion to metals:

Corrosive effects to metal are not anticipated.

Chemical stability

The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions

The product is stable if stored and handled as prescribed/indicated.

Conditions to avoid

See MSDS section 7 - Handling and storage.

Incompatible materials

strong acids, strong bases, strong oxidizing agents

Hazardous decomposition products

Decomposition products:

No hazardous decomposition products if stored and handled as prescribed/indicated.

Thermal decomposition:

No decomposition if stored and handled as prescribed/indicated.

11. Toxicological information

Primary routes of exposure

Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

Acute Toxicity/Effects

Acute toxicity

Assessment of acute toxicity: Harmful in contact with skin and if swallowed.

Oral

Type of value: ATE Value: 2,030 mg/kg

Inhalation

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No applicable information available.

Dermal

Type of value: ATE Value: 844 mg/kg

Assessment other acute effects

No applicable information available.

Irritation / corrosion

Assessment of irritating effects: Causes burns.

Sensitization

Assessment of sensitization: No applicable information available.

Chronic Toxicity/Effects

Genetic toxicity

Assessment of mutagenicity: The chemical structure does not suggest a specific alert for such an effect.

Carcinogenicity

Assessment of carcinogenicity: The chemical structure does not suggest a specific alert for such an effect.

Other Information

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses. The product has not been tested. The statements on toxicology have been derived from the properties of the individual components.

Symptoms of Exposure

Eye irritation, skin irritation, allergic symptoms

12. Ecological Information

Toxicity

Aquatic toxicity

Assessment of aquatic toxicity:

Acutely toxic for aquatic organisms. May cause long-term adverse effects in the aquatic environment.

Persistence and degradability

Assessment biodegradation and elimination (H2O)

Poorly biodegradable. The product has not been tested. The statement has been derived from the properties of the individual components.

Bioaccumulative potential

Assessment bioaccumulation potential

The product will not be readily bioavailable due to its consistency and insolubility in water.

Mobility in soil

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Assessment transport between environmental compartments

The substance will not evaporate into the atmosphere from the water surface.

Adsorption to solid soil phase is expected.

Additional information

Other ecotoxicological advice:

Ecological data are not available.

Acutely toxic for aquatic organisms. May cause long-term adverse effects in the aquatic environment. Do not allow to enter drains or waterways. The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

13. Disposal considerations

Waste disposal of substance:

Dispose of in accordance with local authority regulations. Do not discharge into drains/surface waters/groundwater.

Container disposal:

Dispose of container and any rinsate in an environmentally safe manner. Uncleaned empties should be disposed of in the same manner as the contents.

14. Transport Information

Land transport

USDOT

Hazard class: 8 Packing group: II

ID number: UN 3267 Hazard label: 8, EHSM

Proper shipping name: CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (contains

TRIETHYLENETETRAMINE,

BIS[(DIMETHYLAMINO)METHYL]PHENOL, TALLOIL FATTY

ACIDS, REACTION PRODUCTS WITH TETRAETHYLENEPENTAMINE)

Sea transport

IMDG

Hazard class: 8 Packing group: II

ID number: UN 3267 Hazard label: 8, EHSM Marine pollutant: YES

Proper shipping name: CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (contains

TRIETHYLENETETRAMINE,

BIS[(DIMETHYLAMINO)METHYL]PHENOL, TALLOIL FATTY

ACIDS, REACTION PRODUCTS WITH TETRAETHYLENEPENTAMINE)

Air transport

IATA/ICAO

Hazard class: 8

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Packing group:

ID number: UN 3267

Hazard label: 8

Proper shipping name: CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (contains

TRIETHYLENETETRAMINE,

BIS[(DIMETHYLAMINO)METHYL]PHENOL, TALLOIL FATTY

ACIDS, REACTION PRODUCTS WITH

TETRAETHYLENEPENTAMINE)

15. Regulatory Information

Federal Regulations

Registration status:

Chemical TSCA, US released / listed

EPCRA 311/312 (Hazard categories): Acute: Chronic

NFPA Hazard codes:

Health: 3 Fire: 1 Reactivity: 0 Special:

HMIS III rating

Health: 3^m Flammability: 1 Physical hazard:0

16. Other Information

SDS Prepared by:

BASF NA Product Regulations SDS Prepared on: 2015/04/07

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